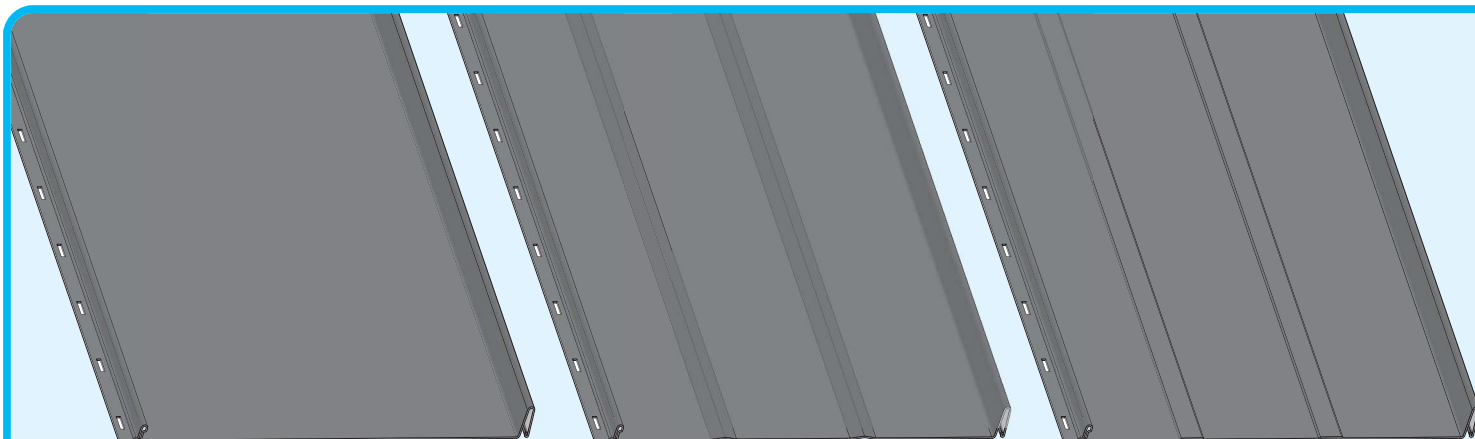
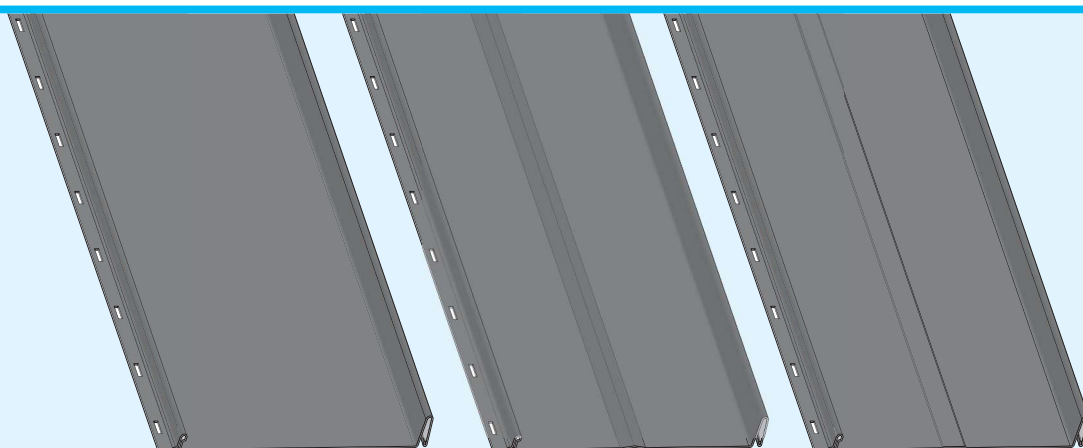
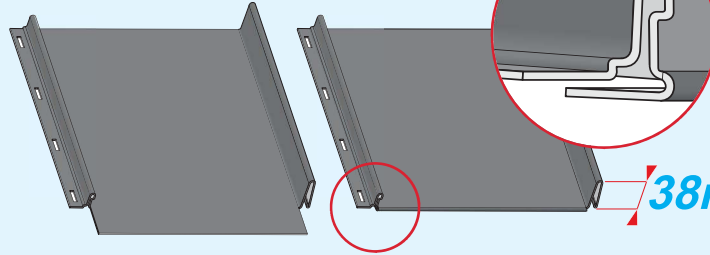
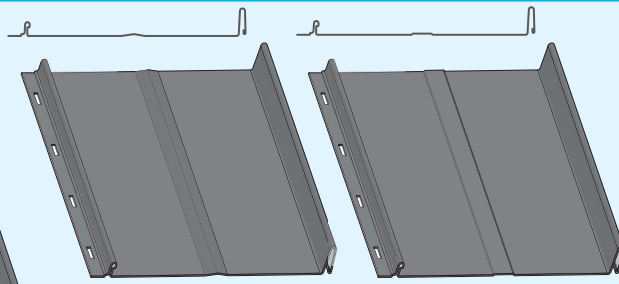
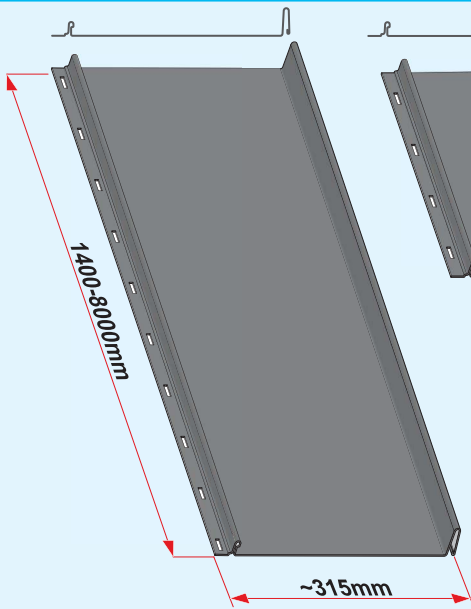


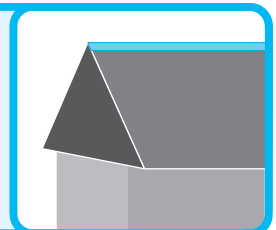
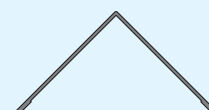
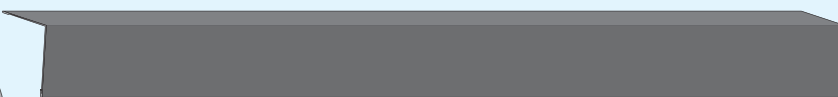
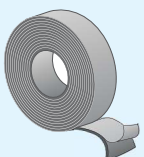
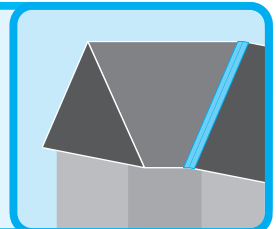
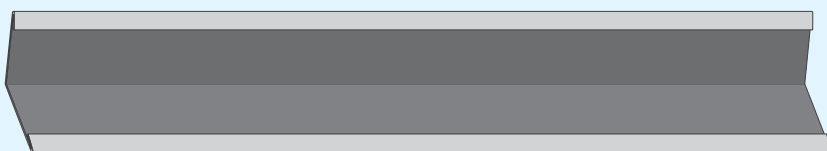
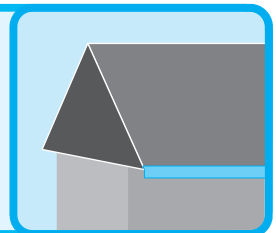
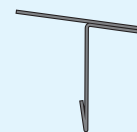
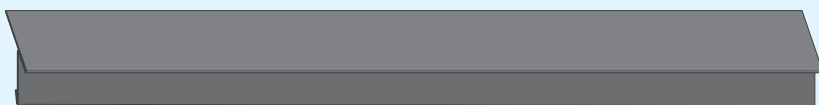
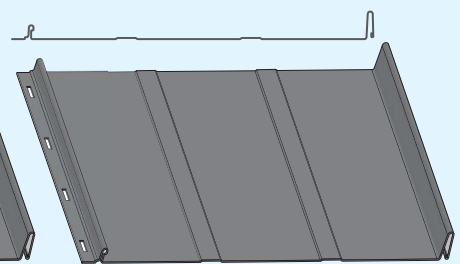
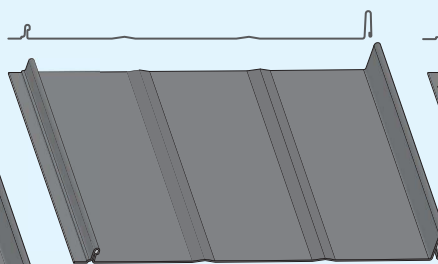
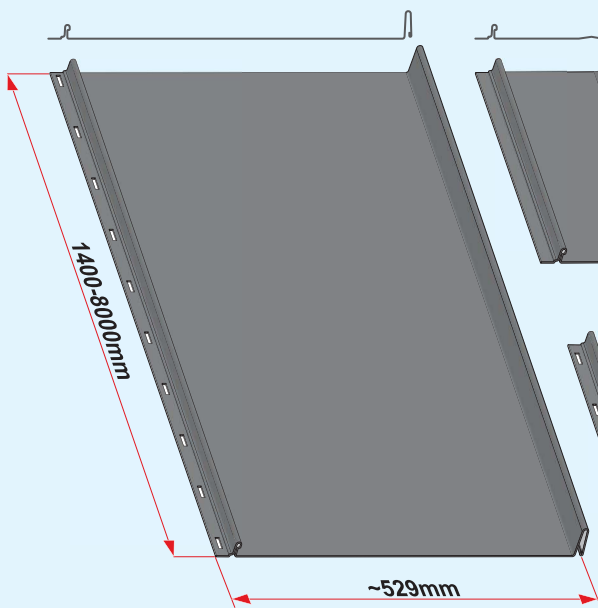
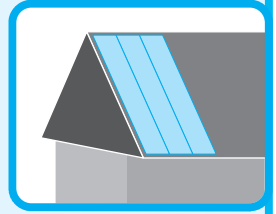
Installation manual



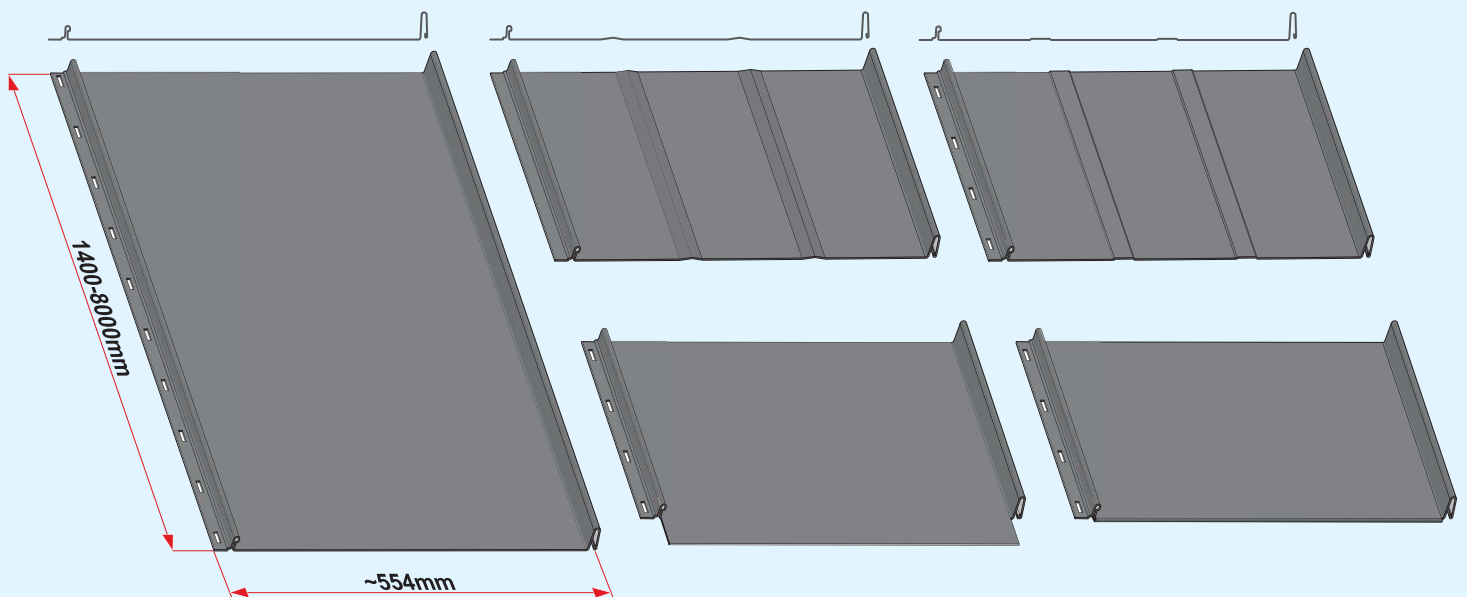
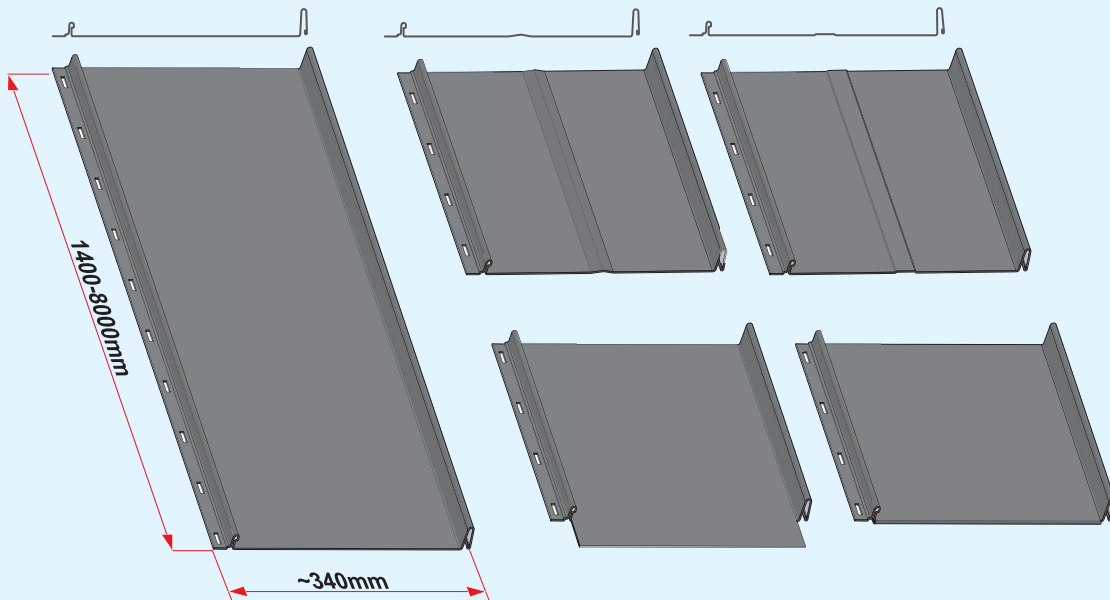
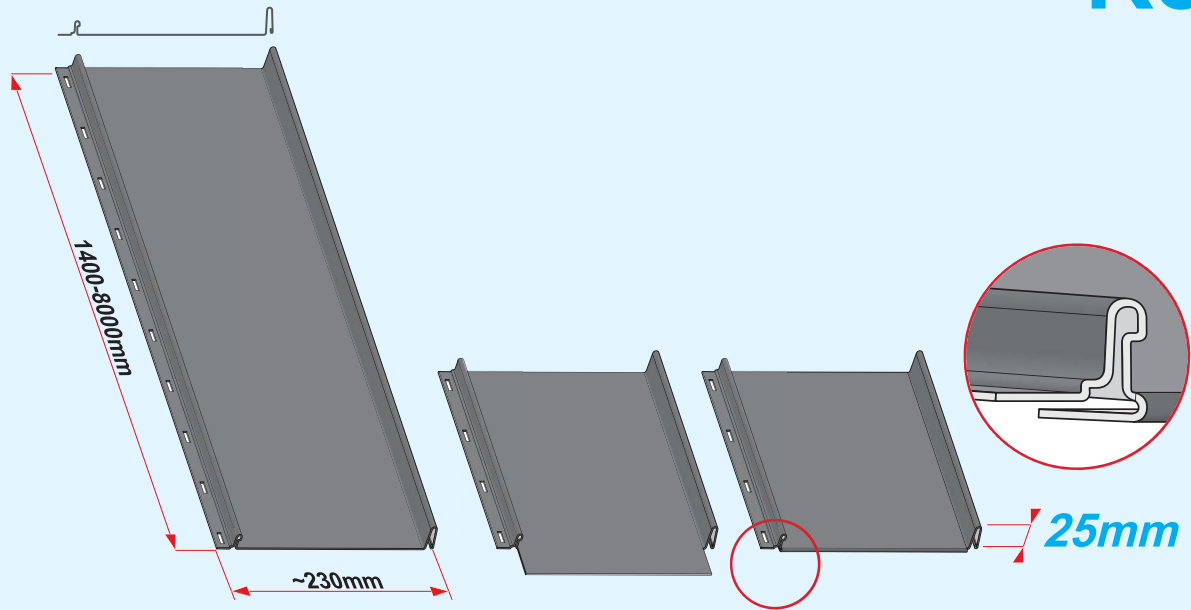
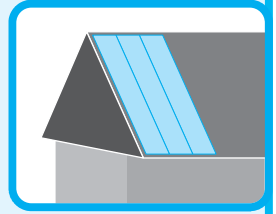
Retro 38



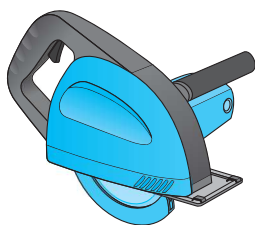
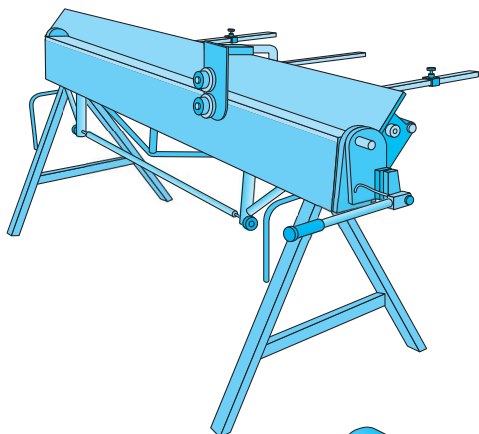
38mm



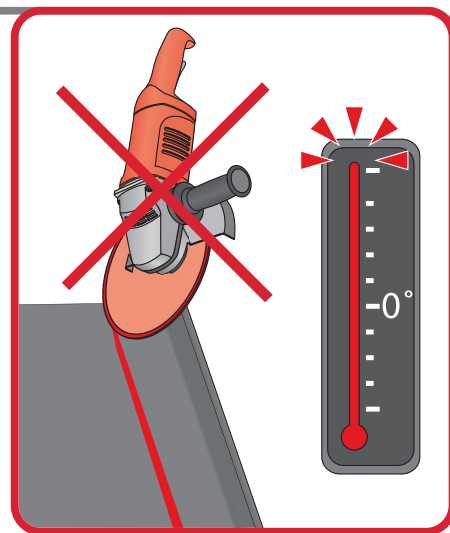
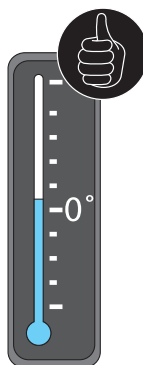
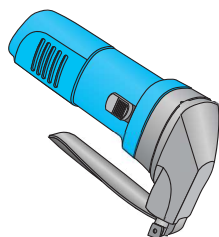
Retro 25



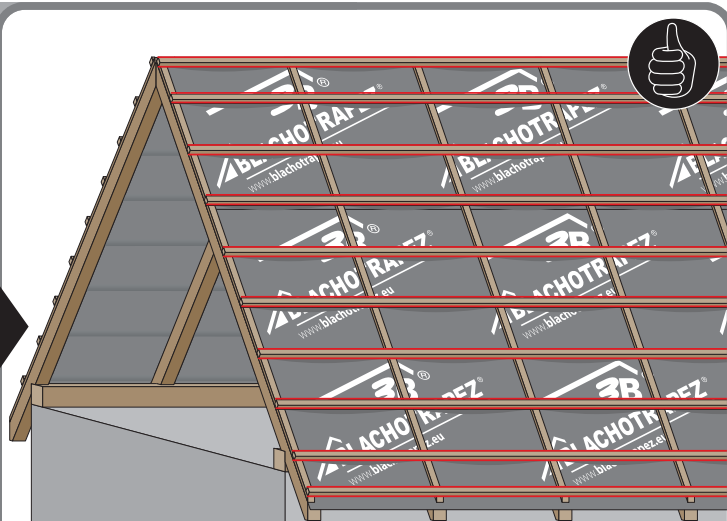
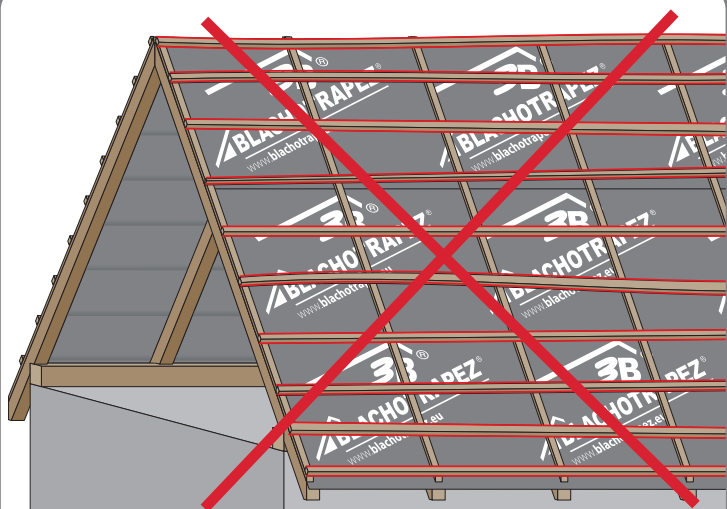
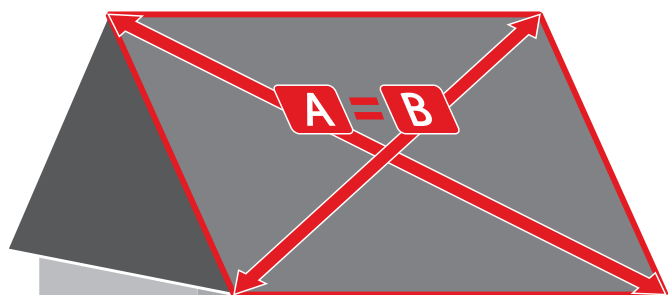
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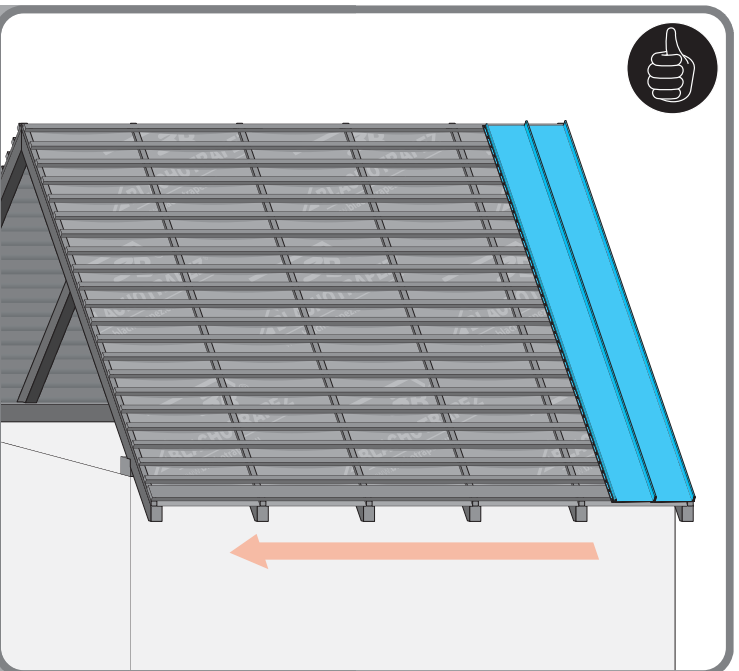
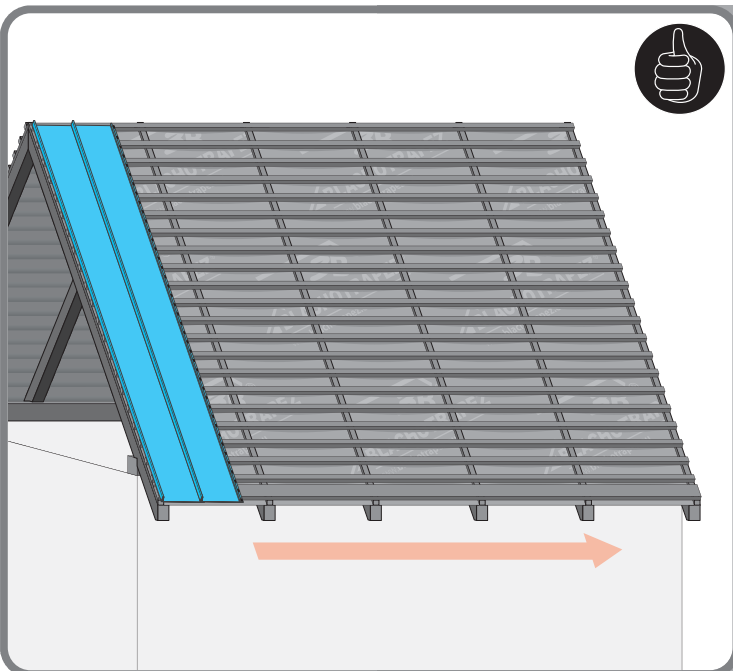
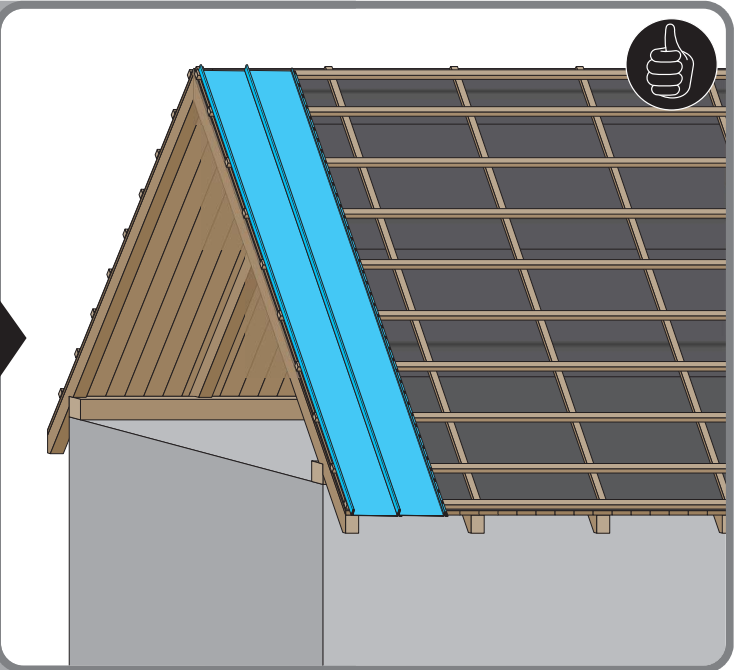
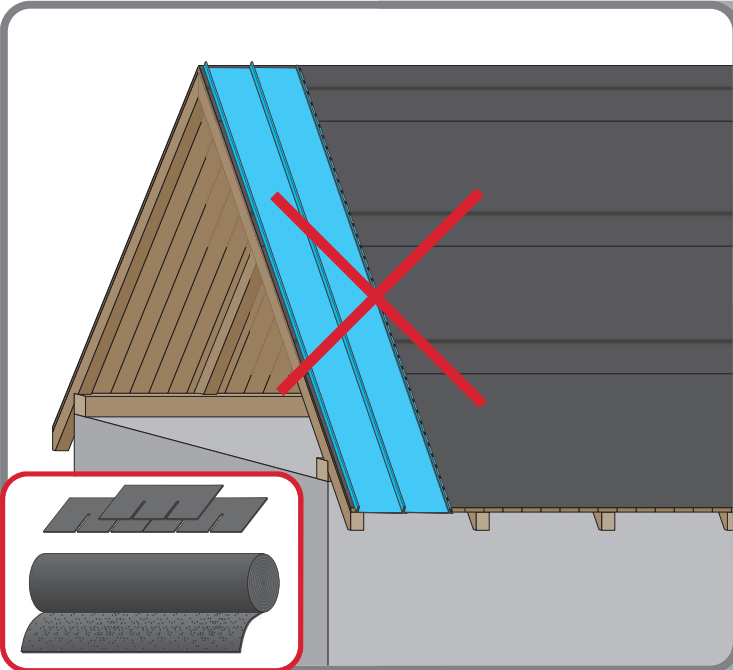
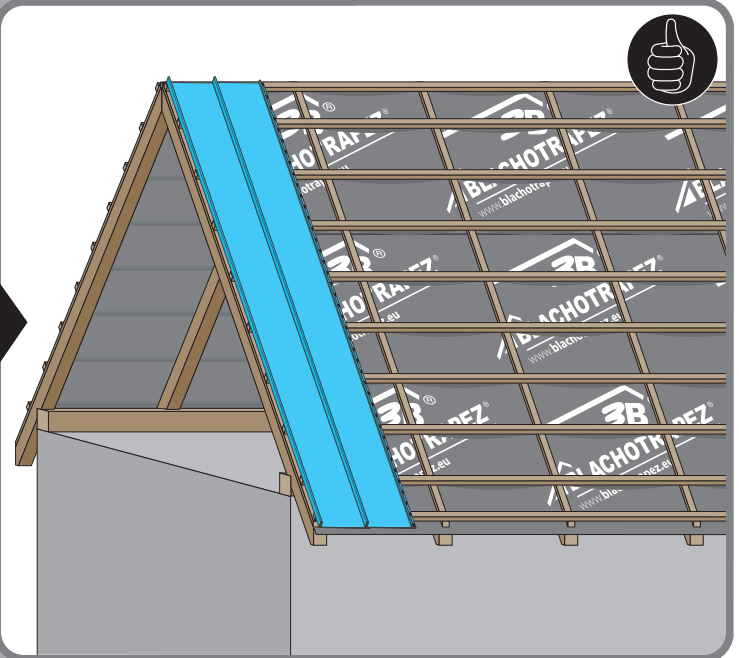
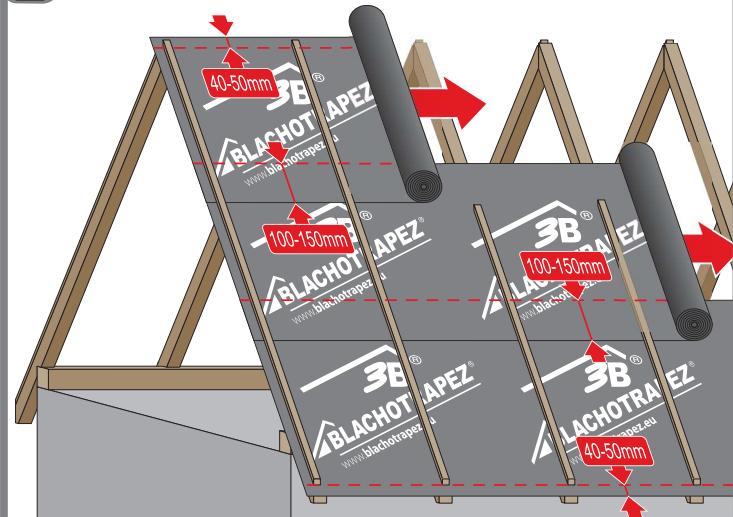
max 4000 r/min



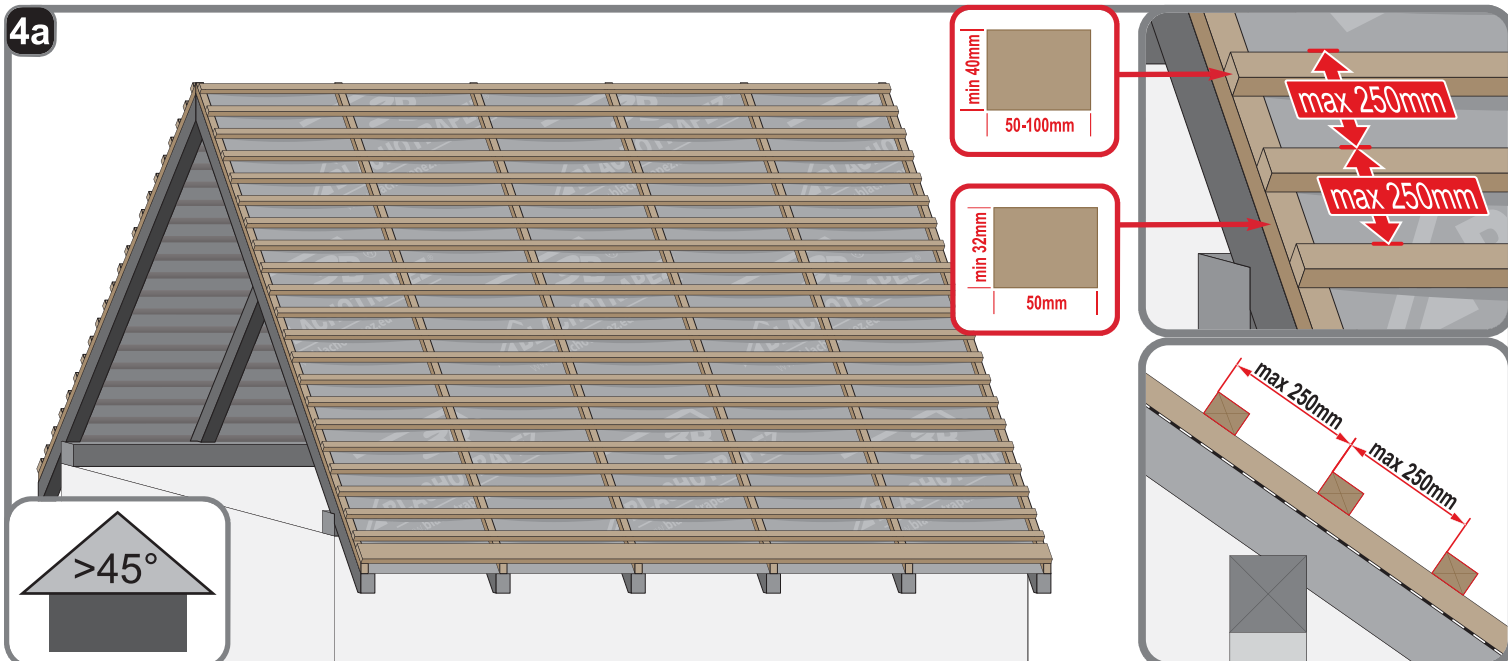
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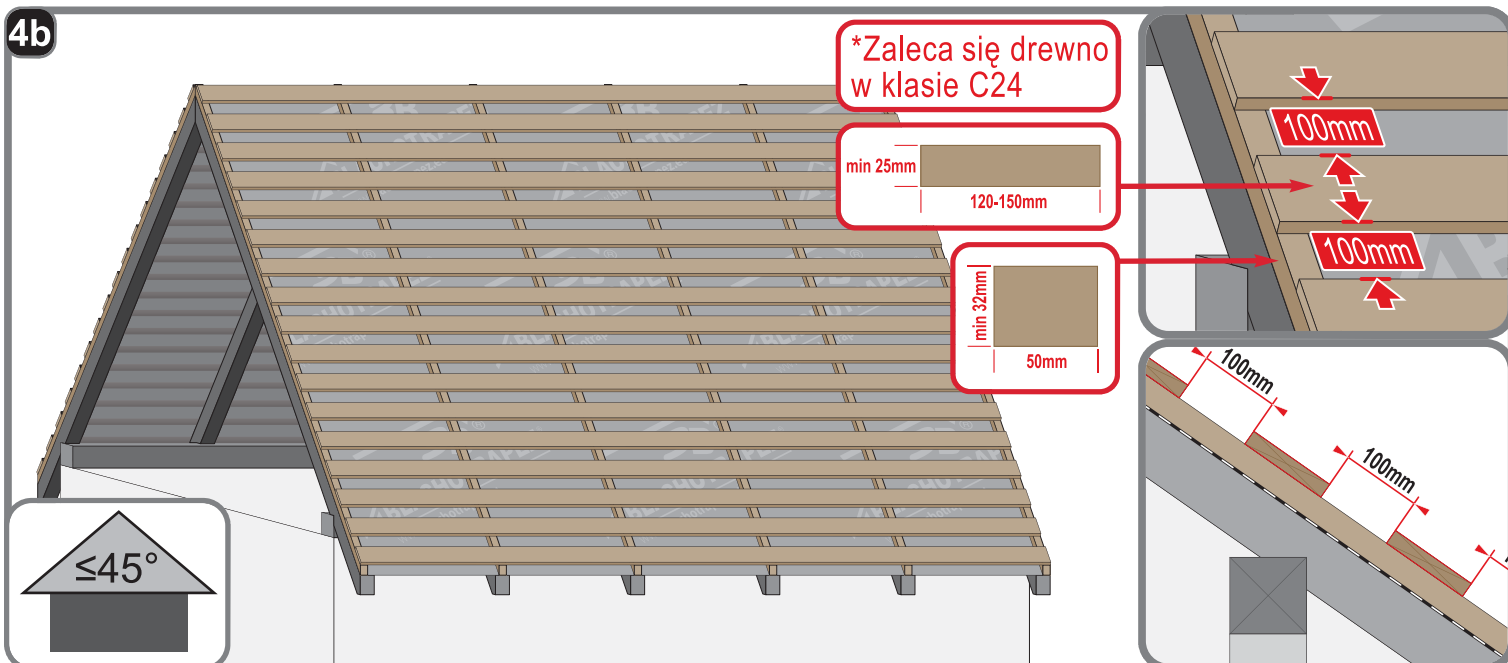
3a



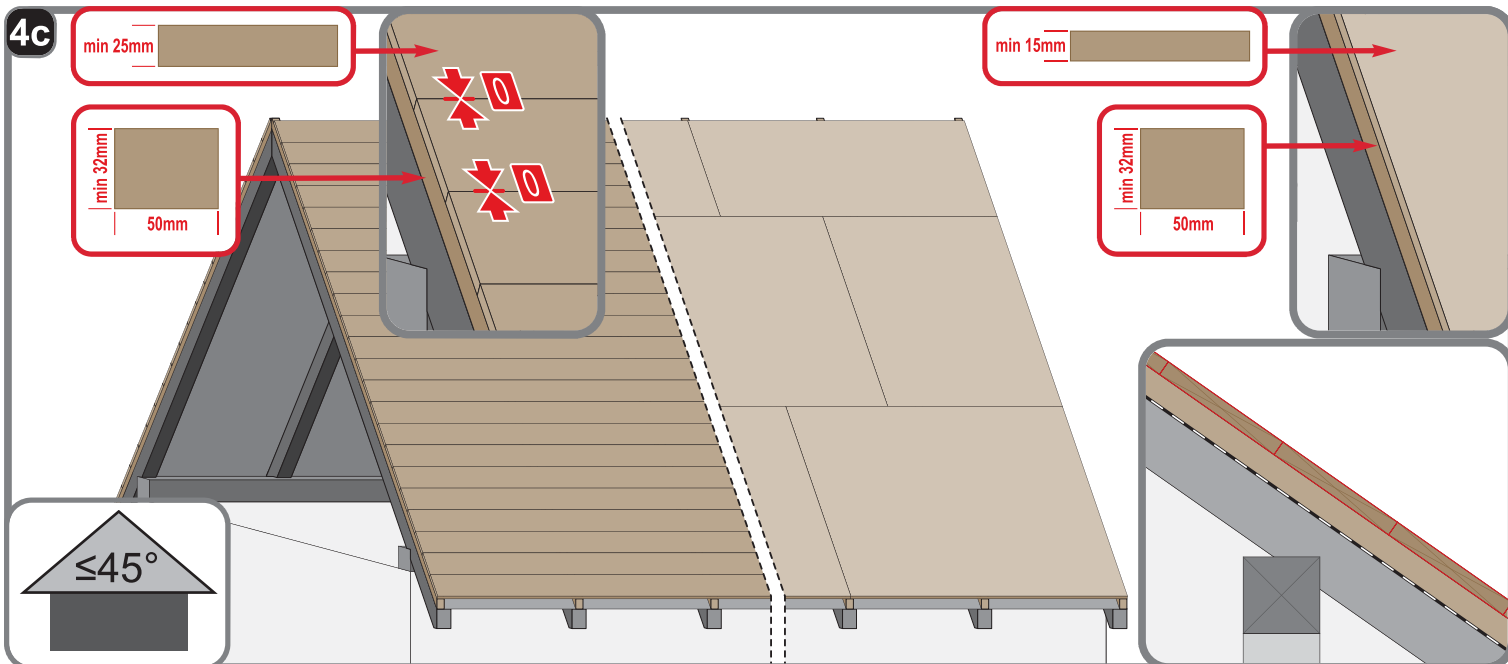
4a



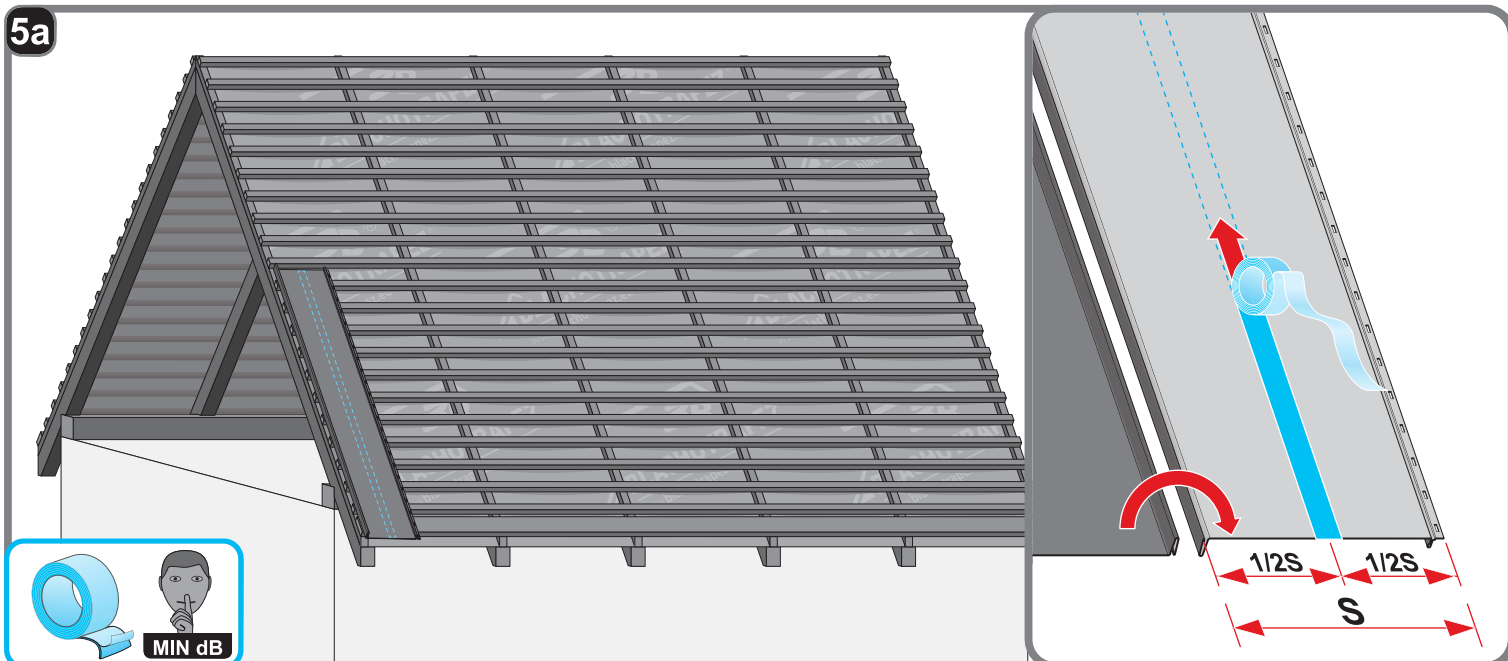
4b



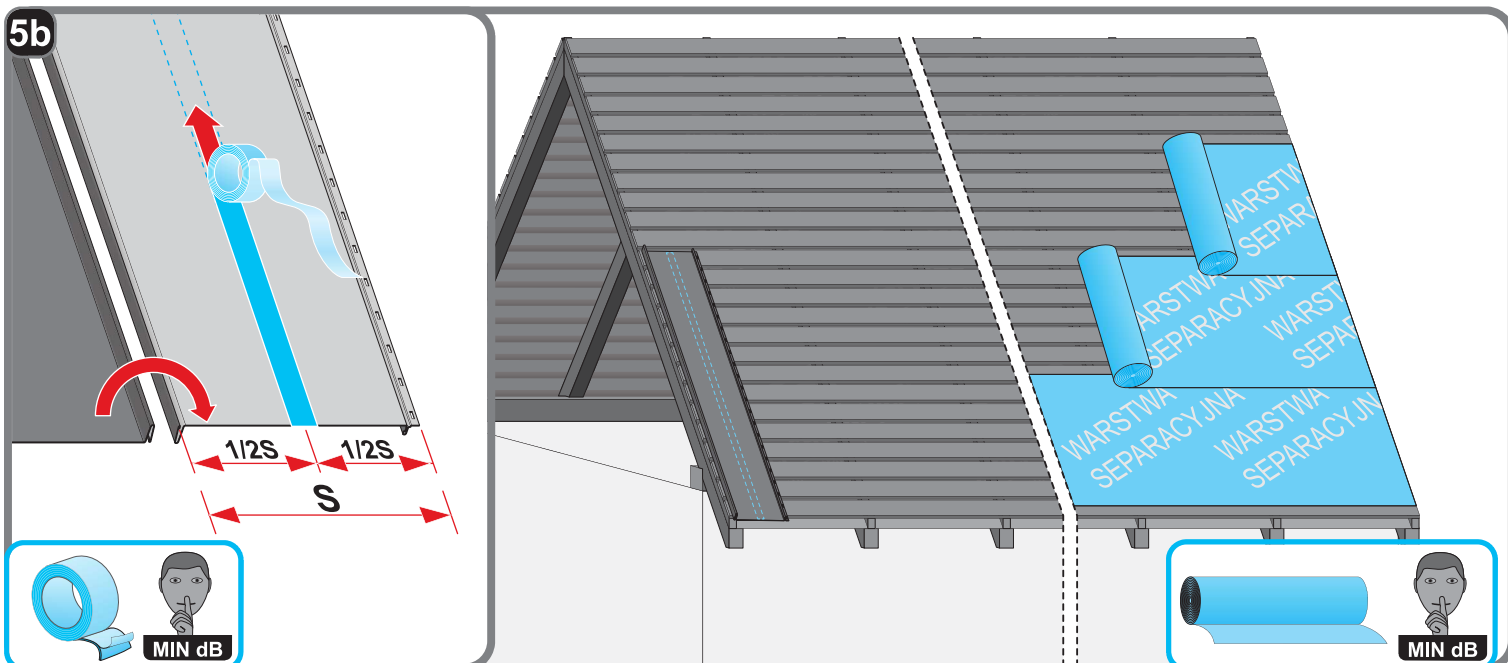
4c



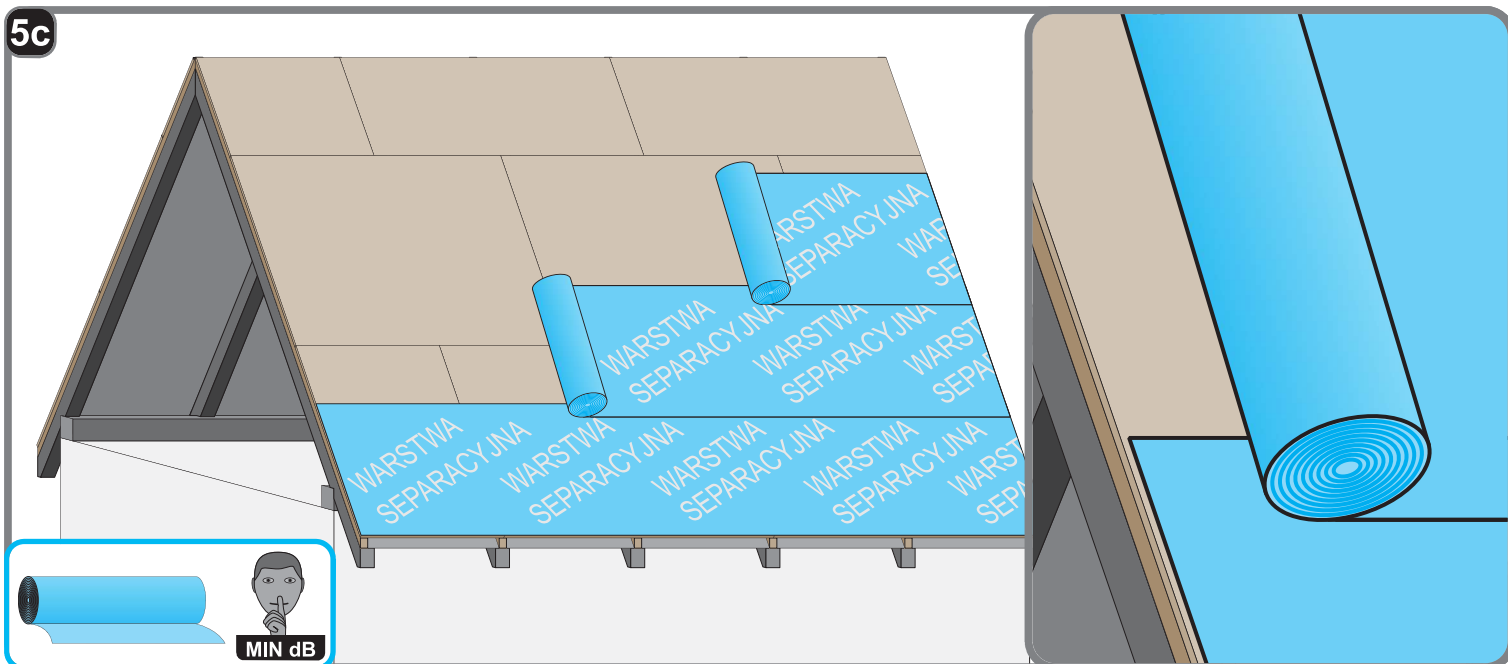
5a



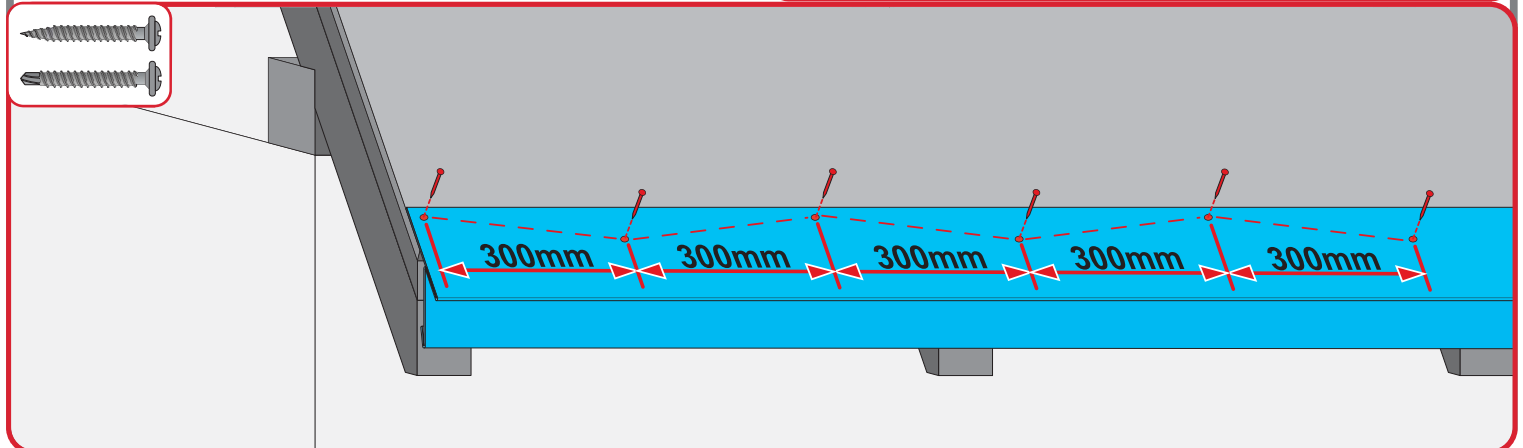
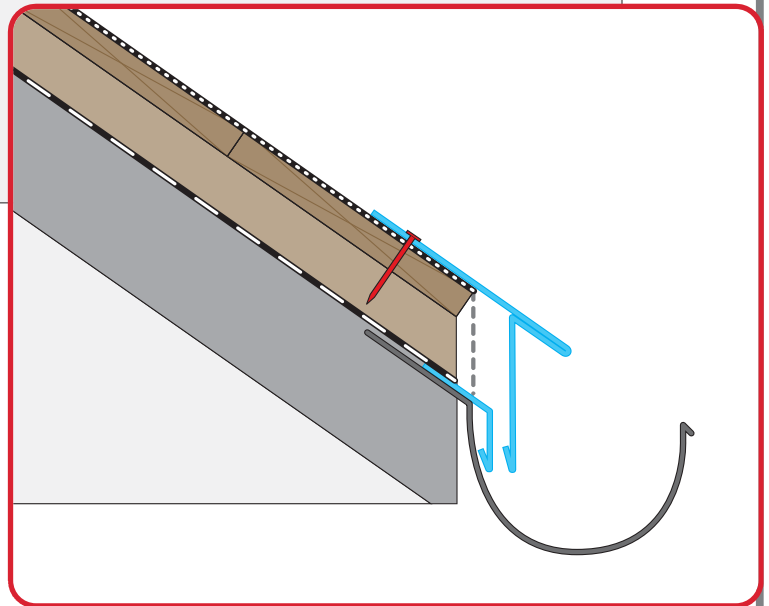
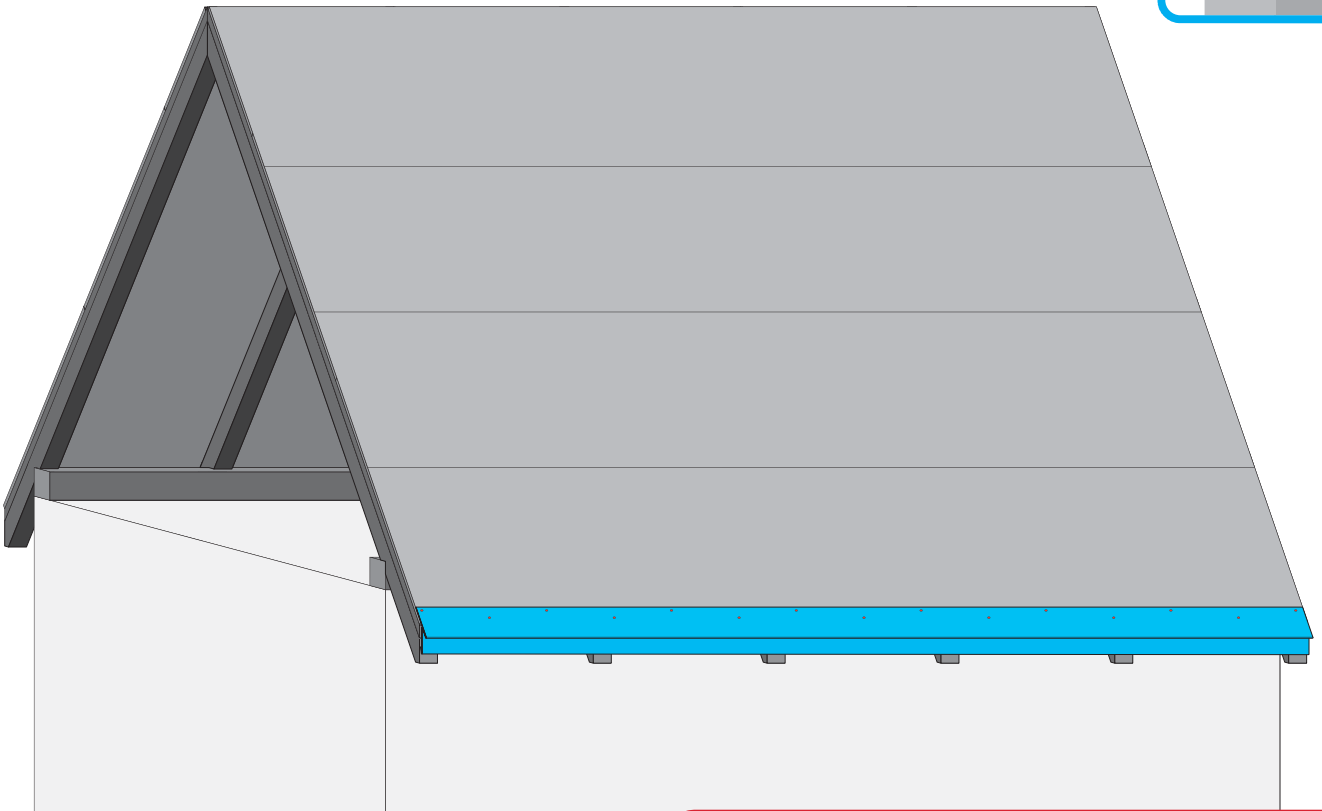
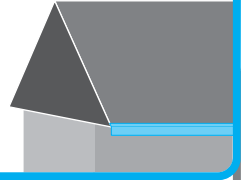
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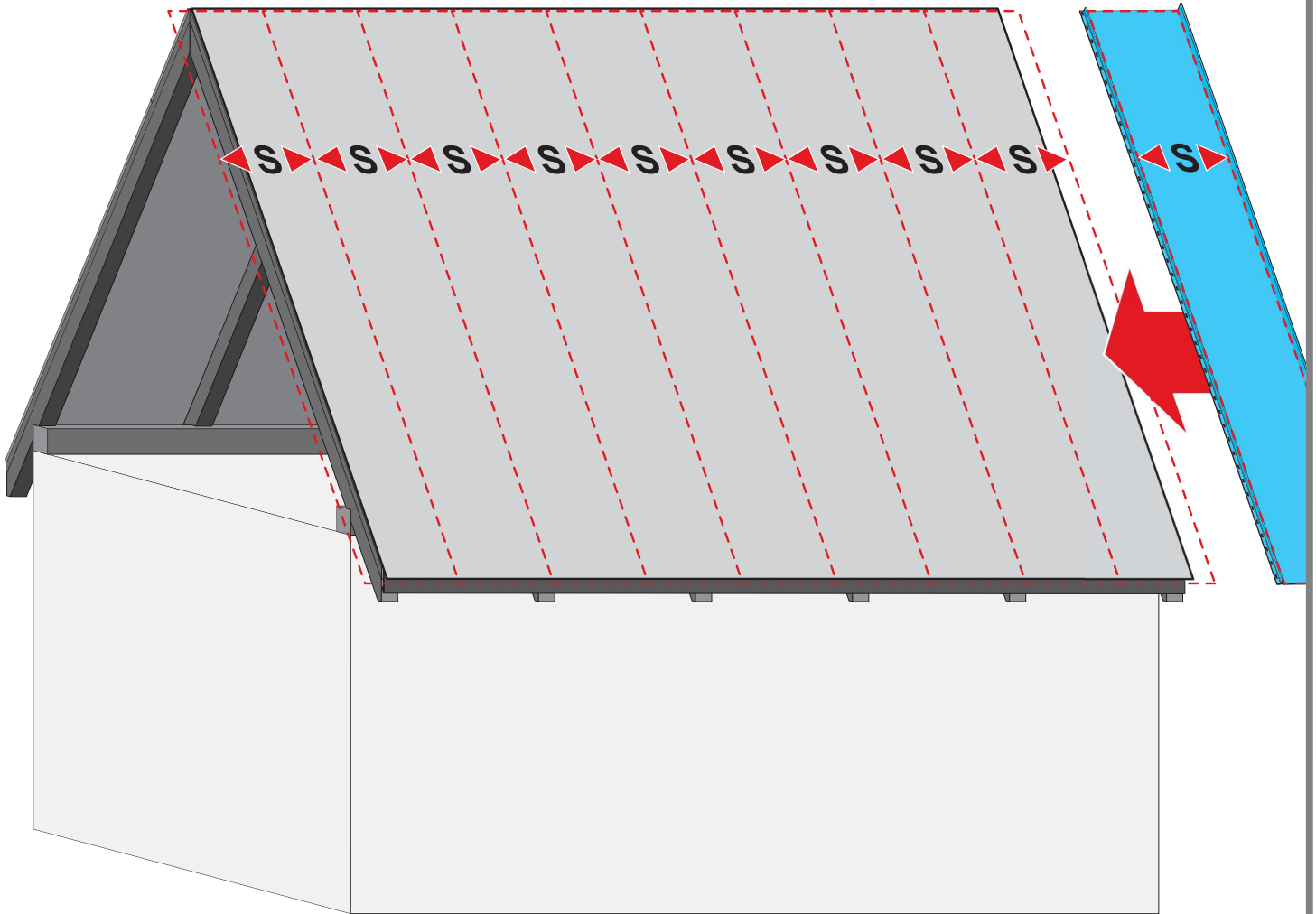
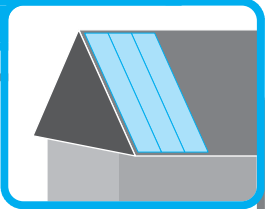
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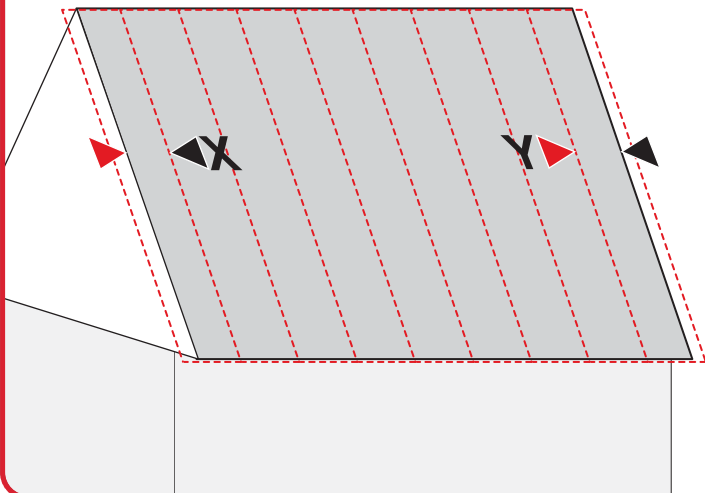
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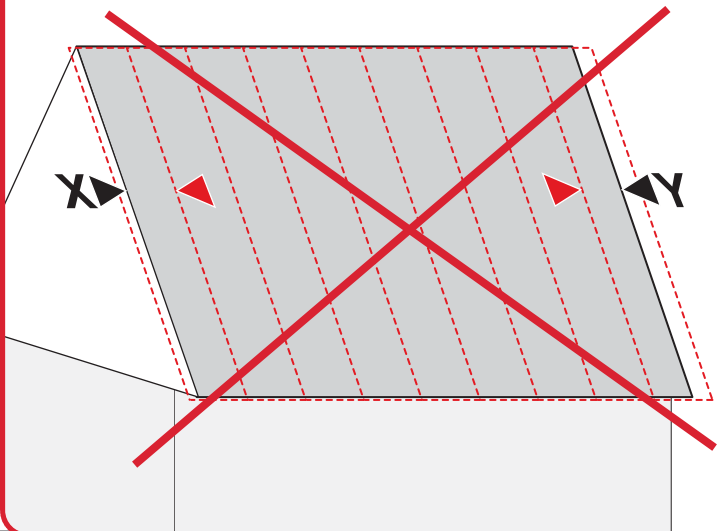
7a



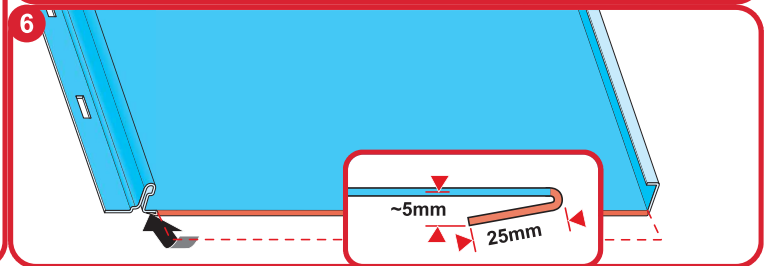
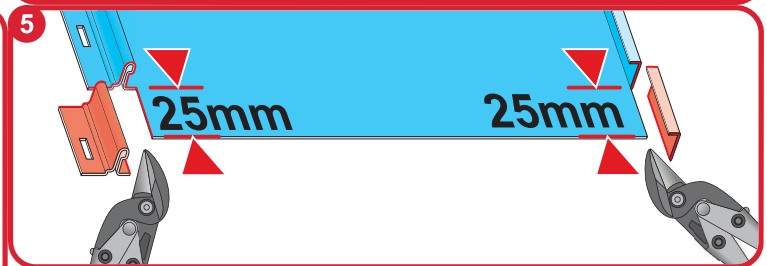
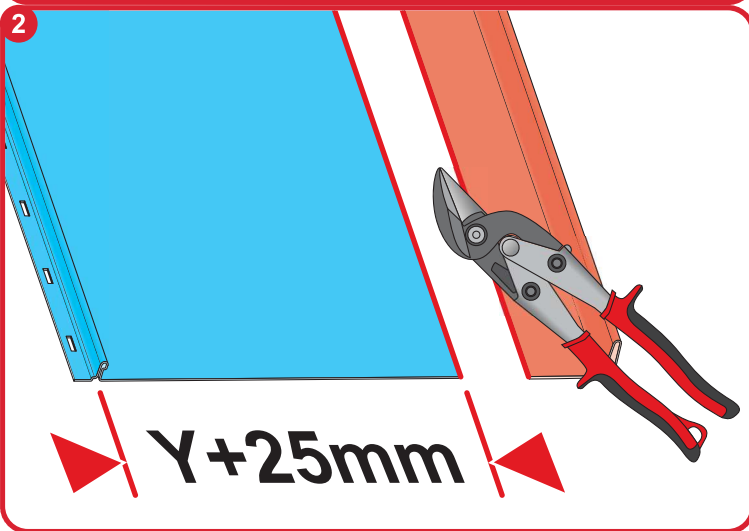
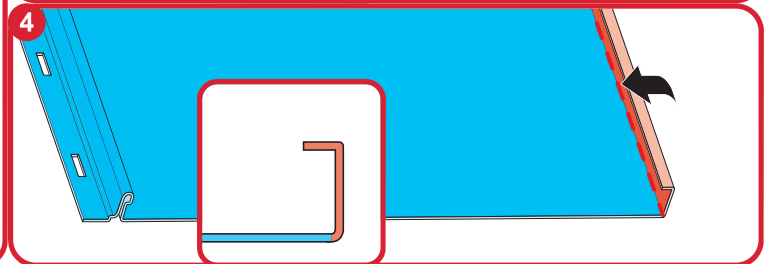
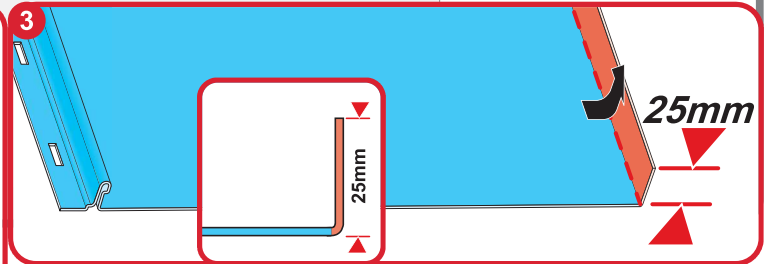
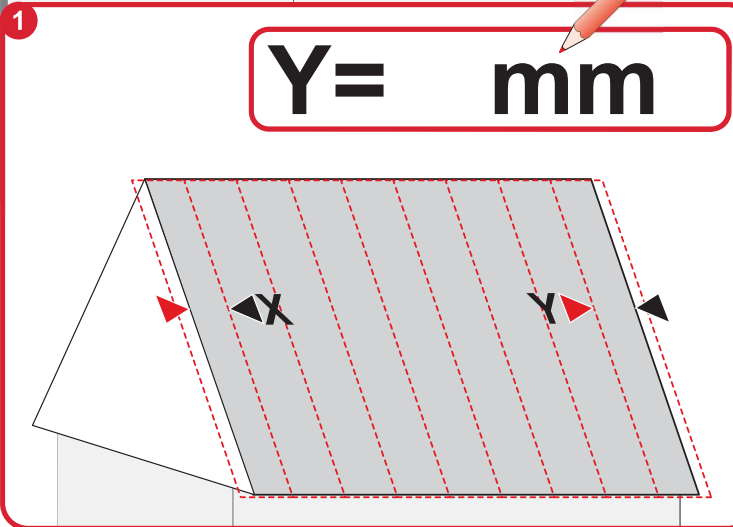
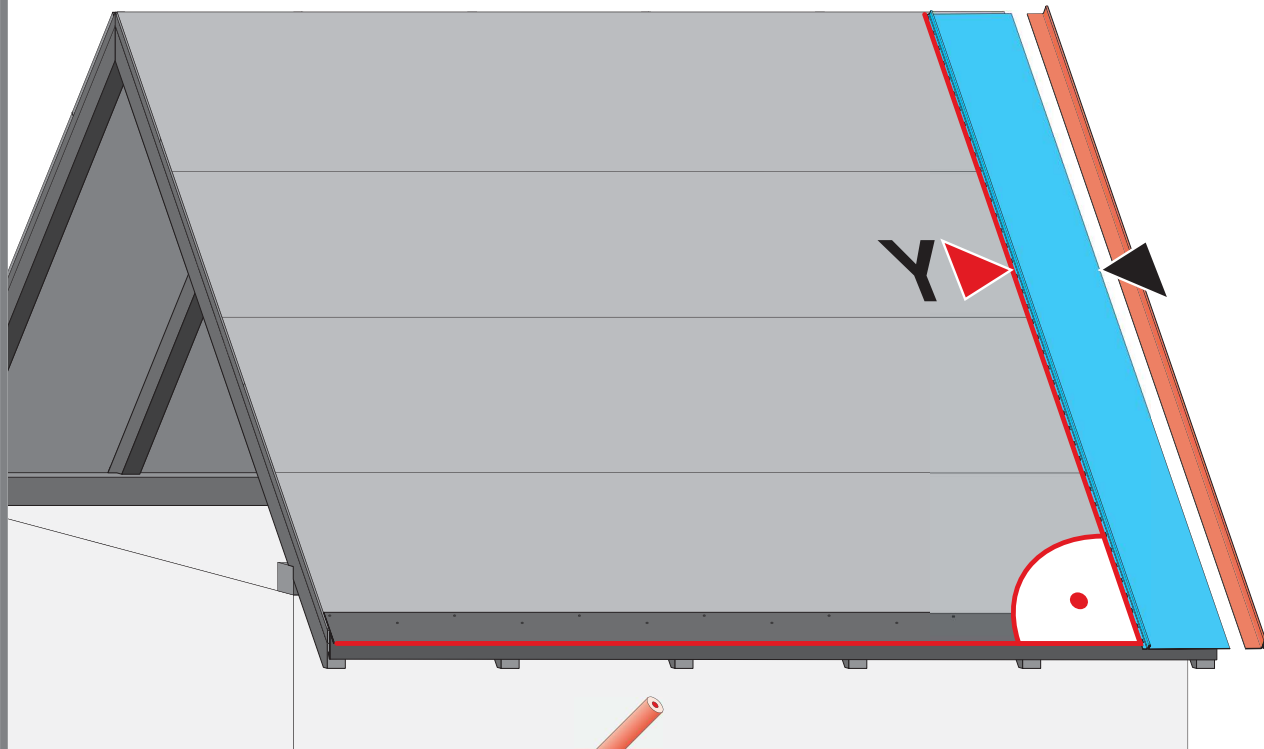
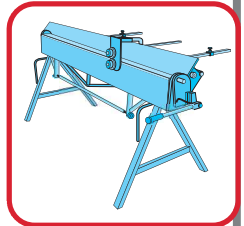
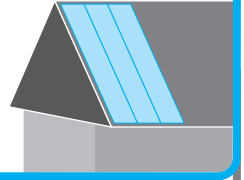
$X=Y$



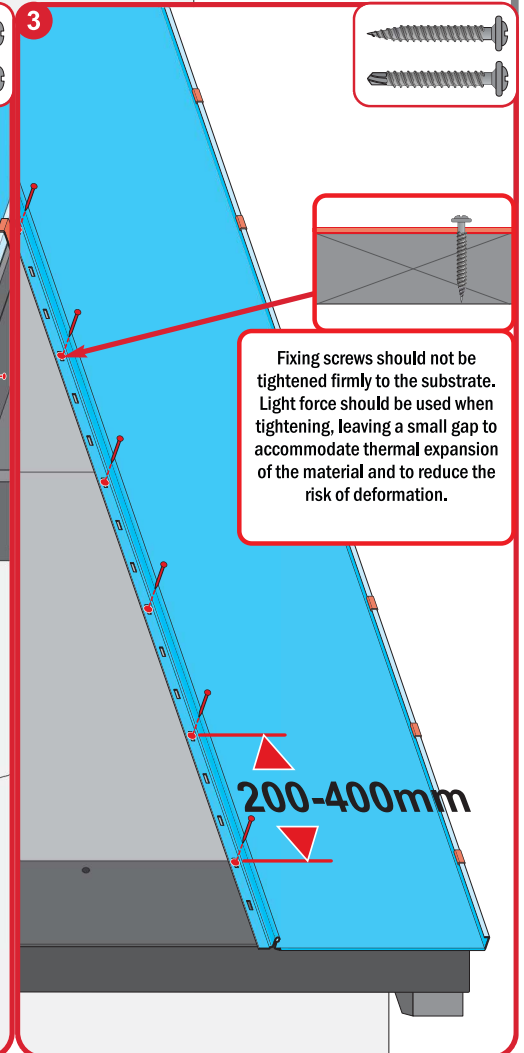
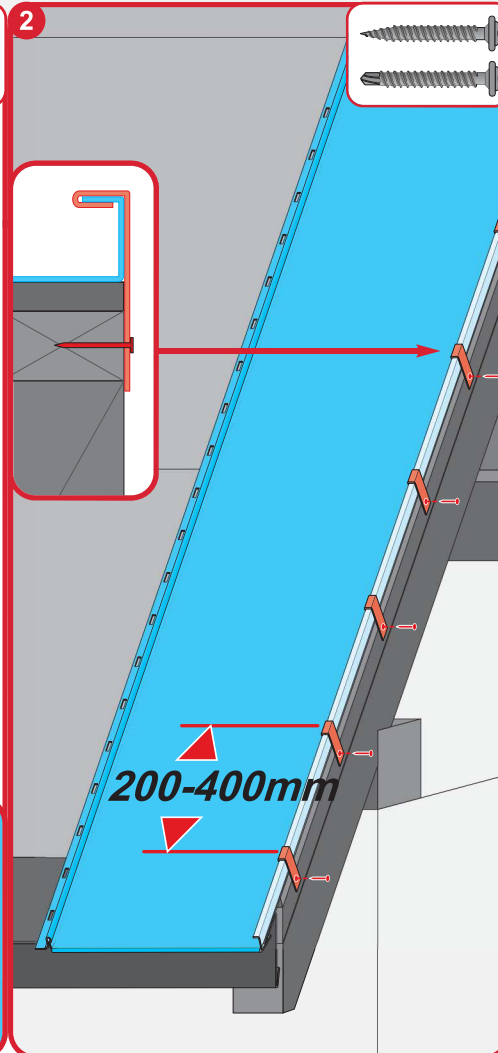
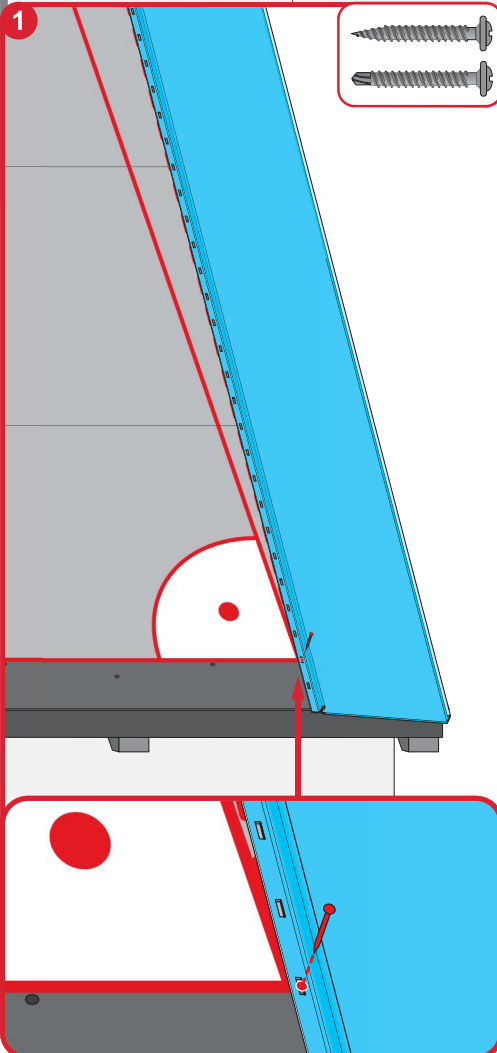
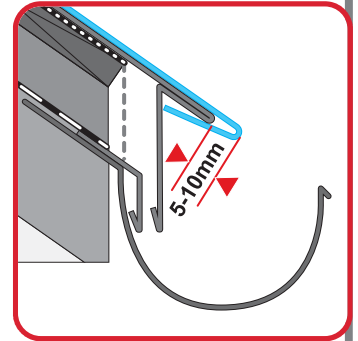
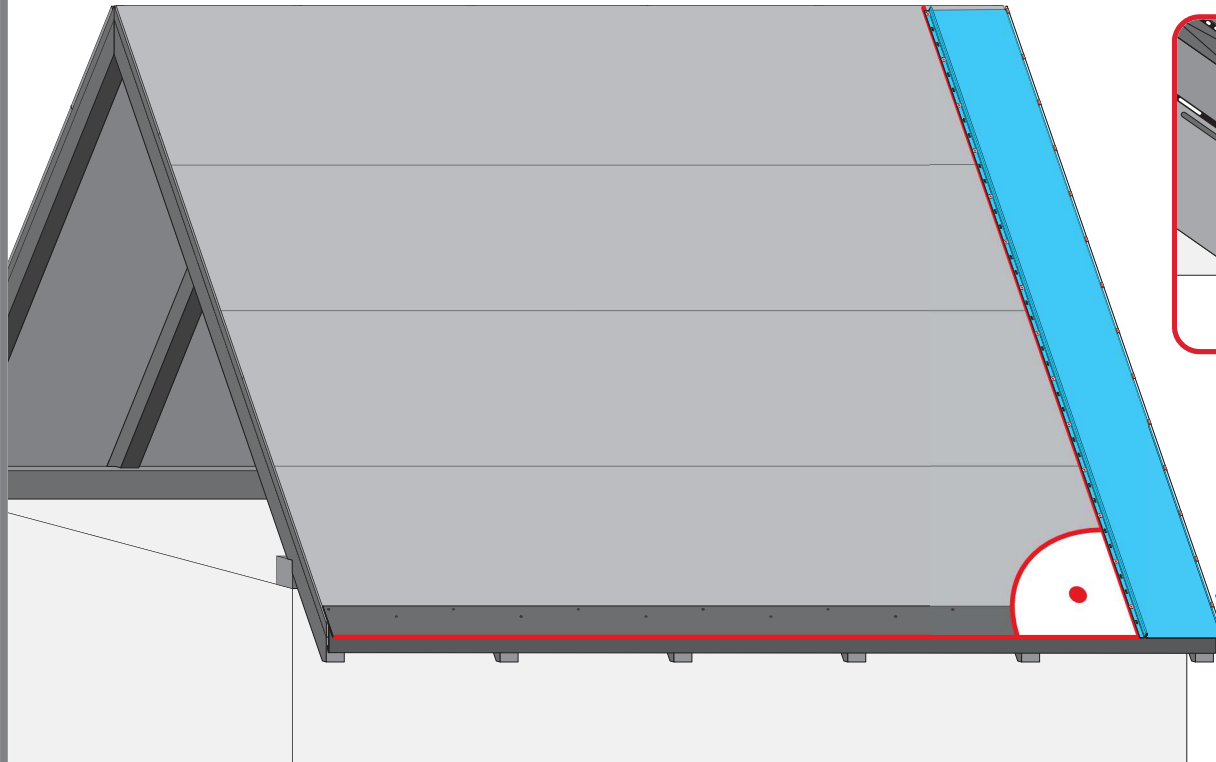
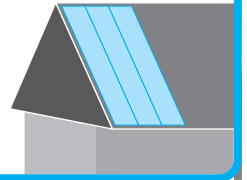
$X \neq Y$



7b

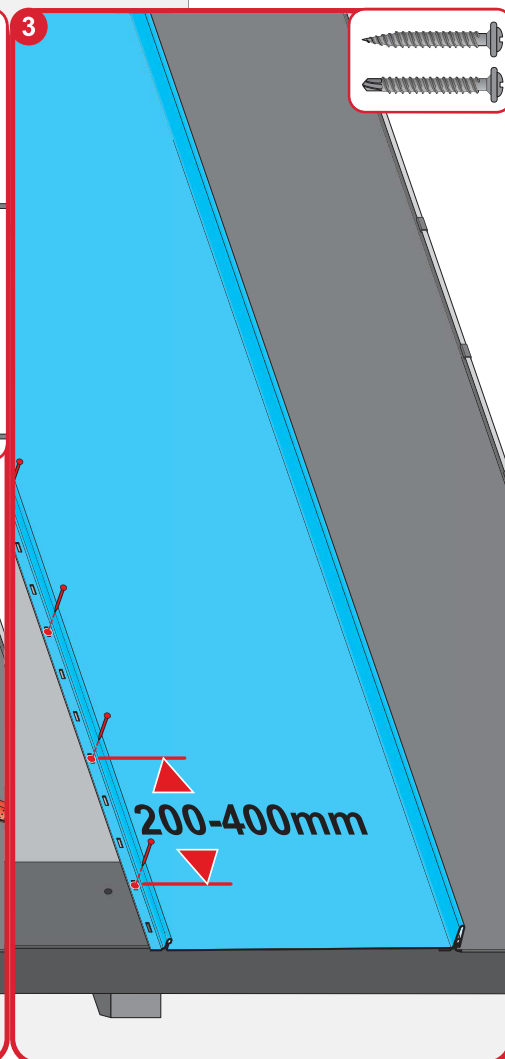
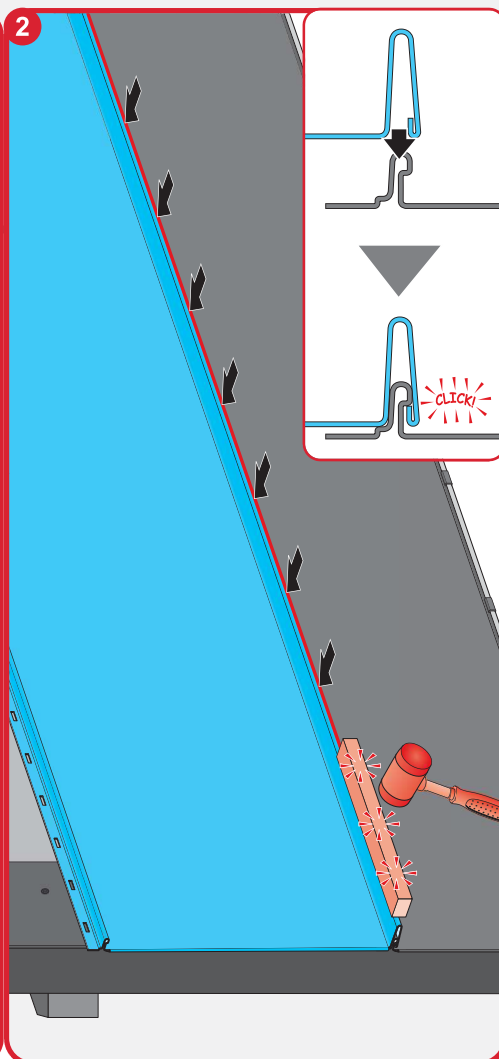
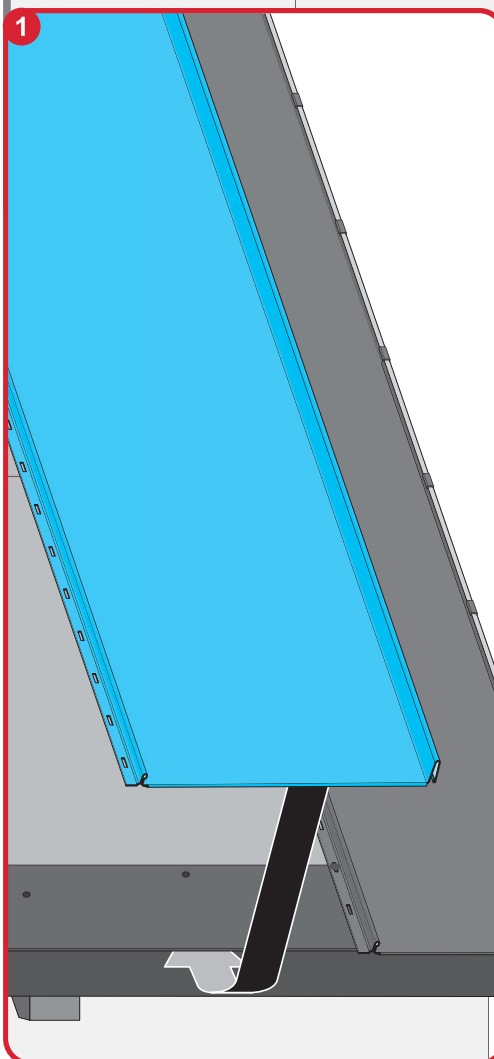
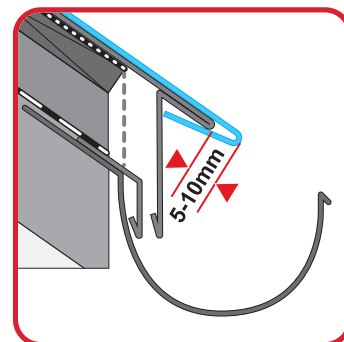
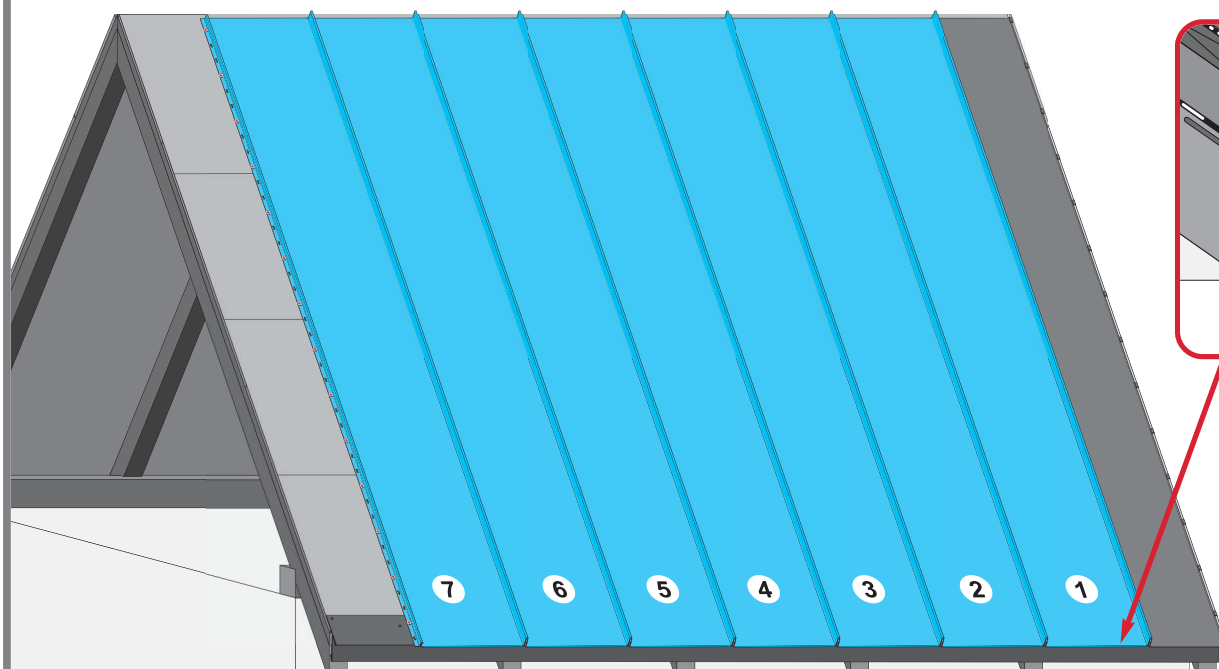
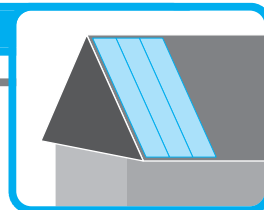


7c

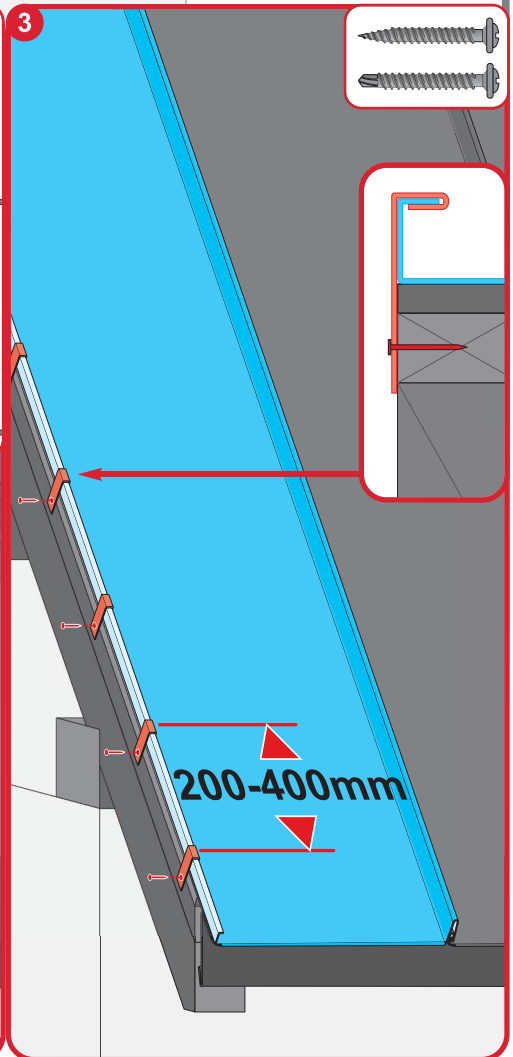
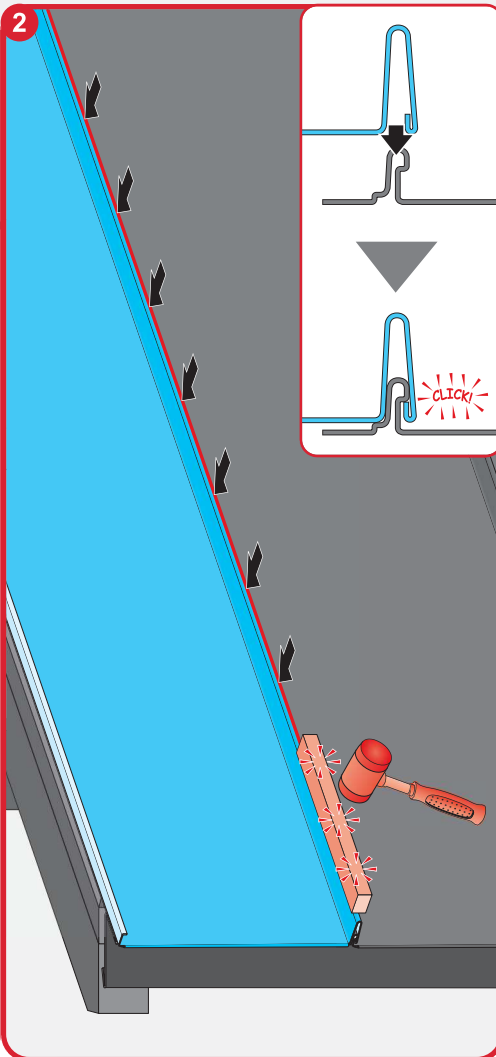
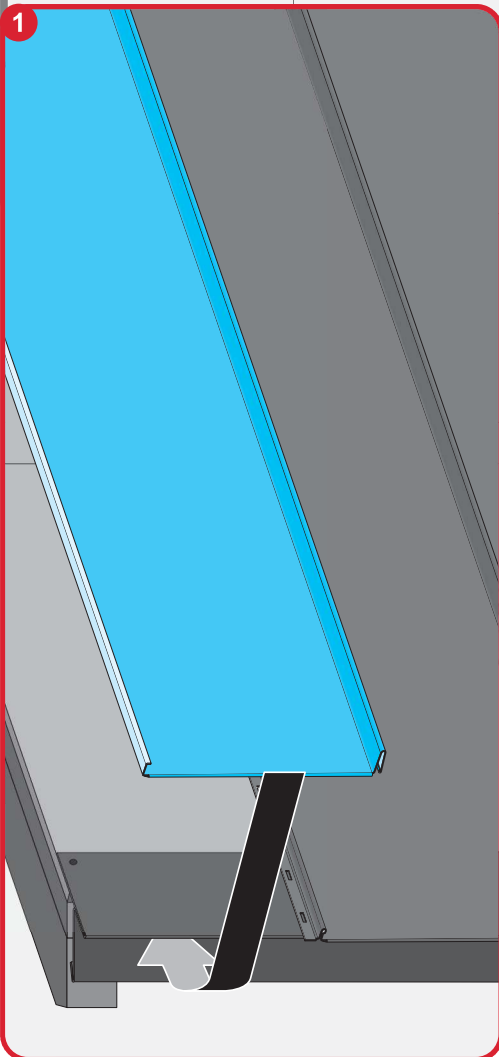
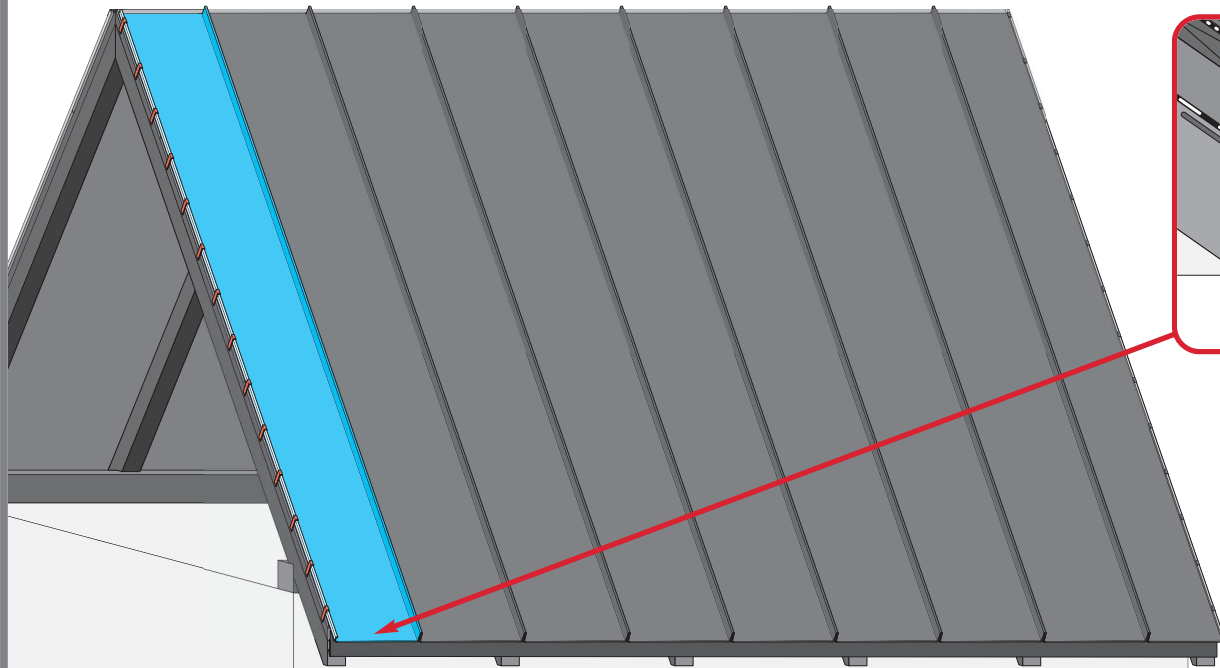
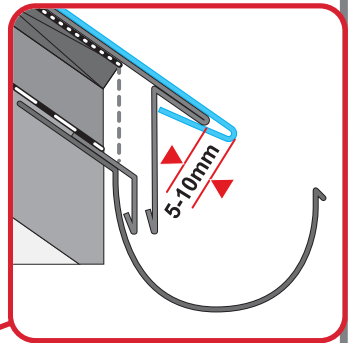
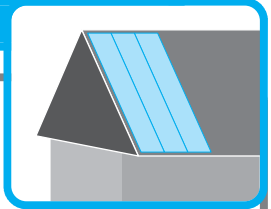


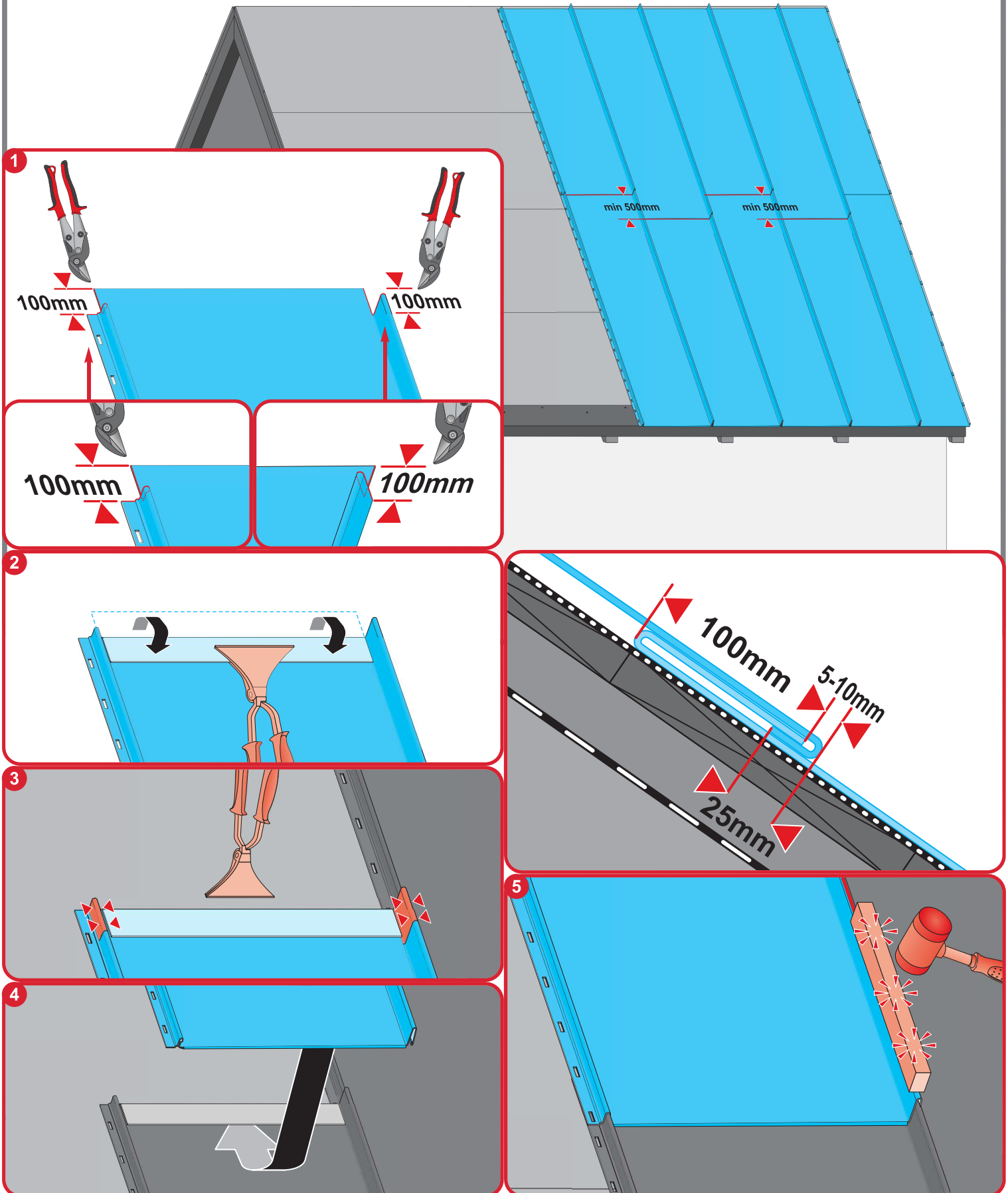
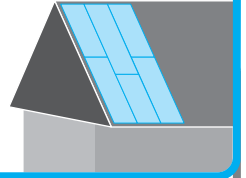
Fixing screws should not be tightened firmly to the substrate. Light force should be used when tightening, leaving a small gap to accommodate thermal expansion of the material and to reduce the risk of deformation.

7d

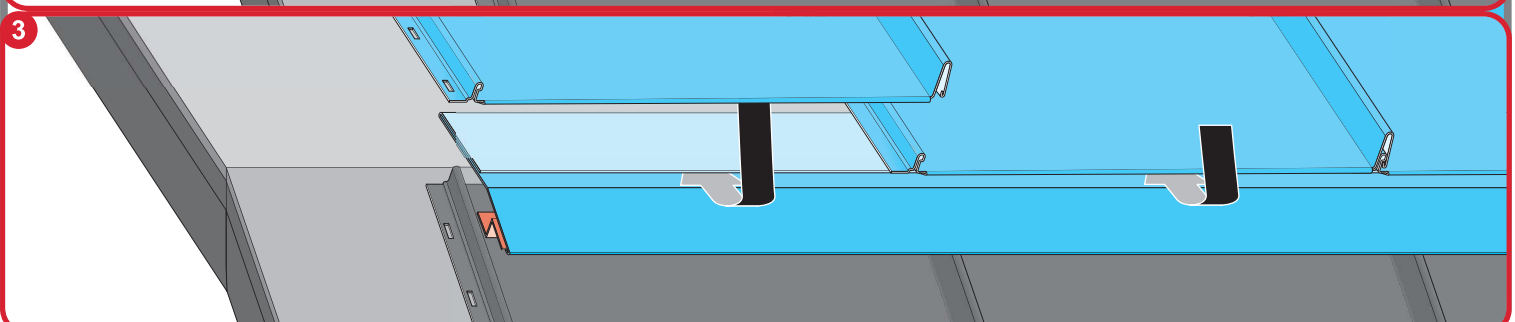
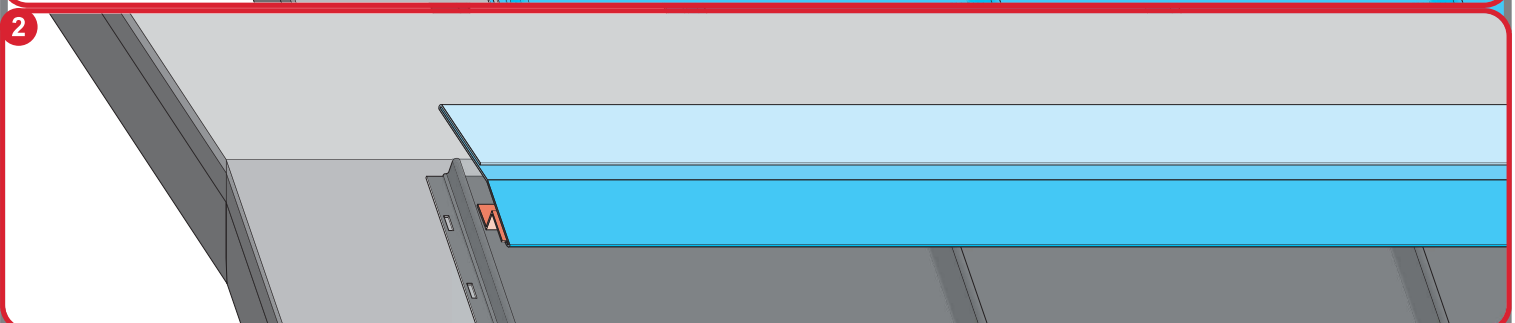
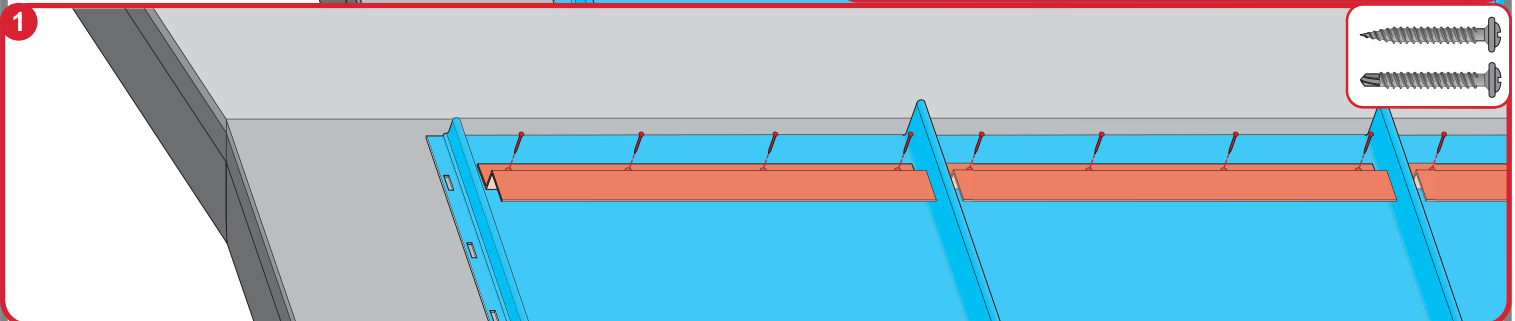
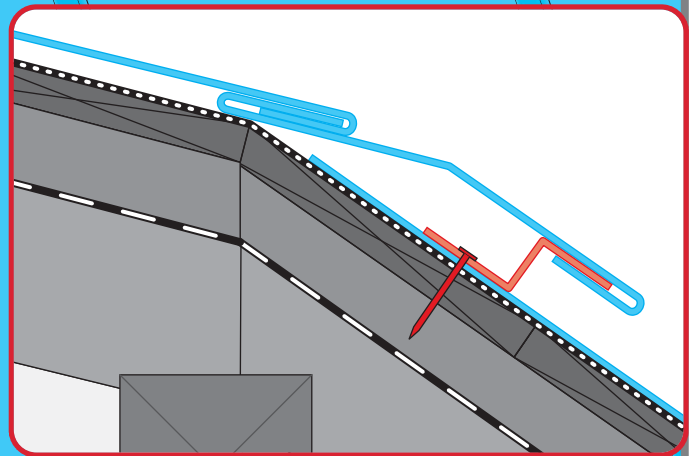
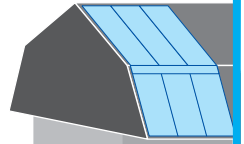


7e

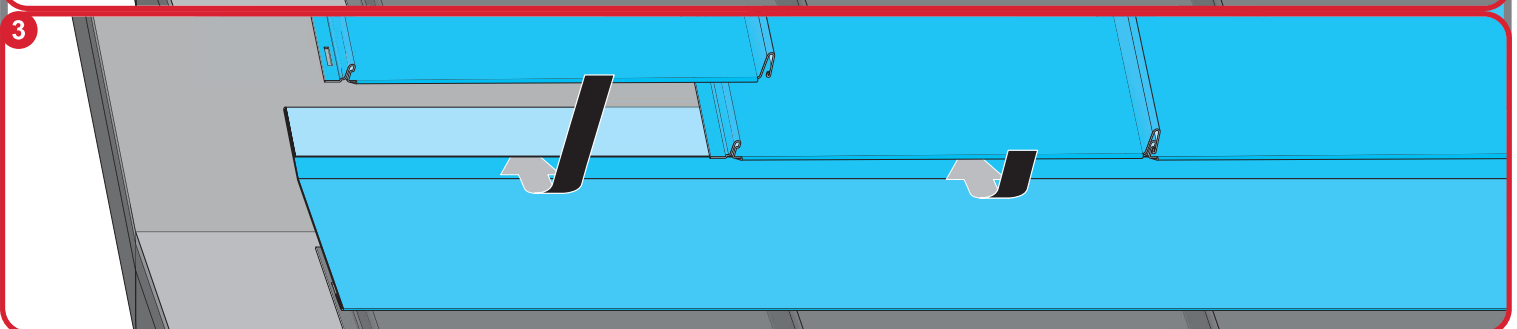
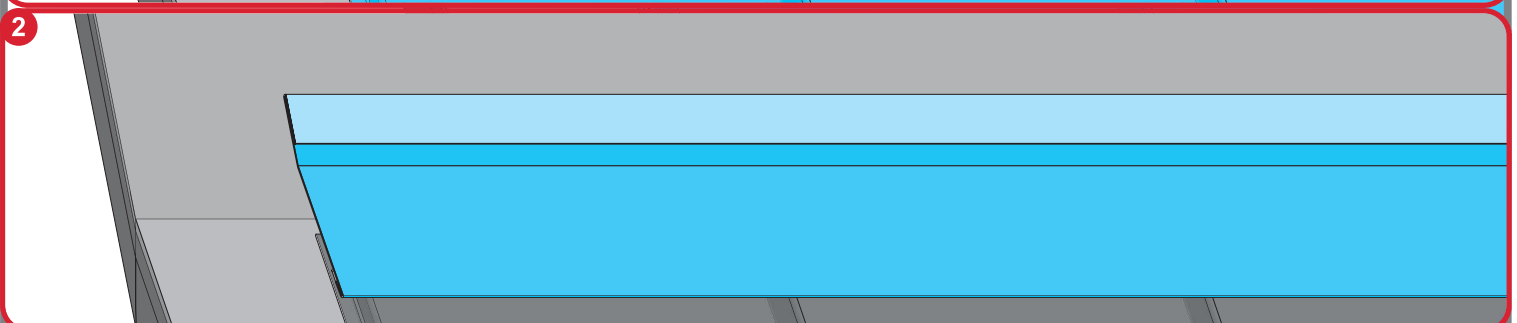
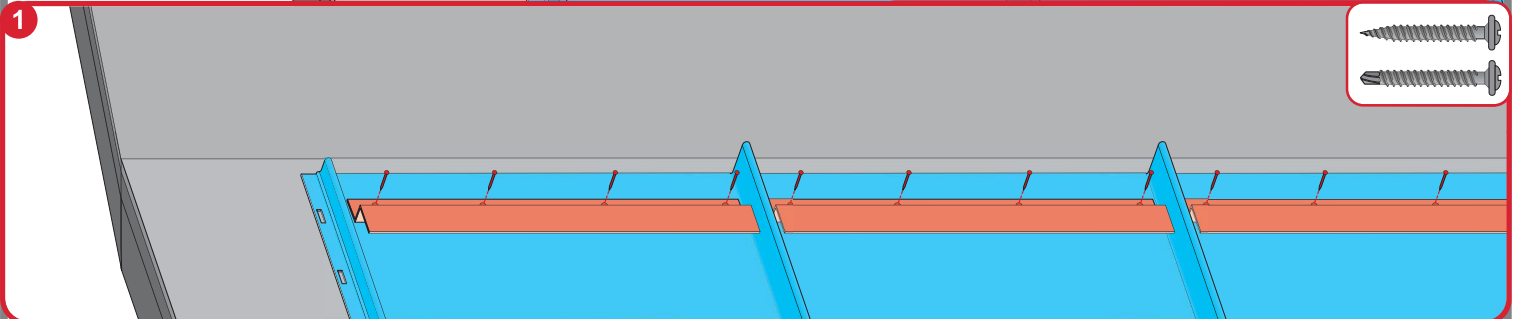
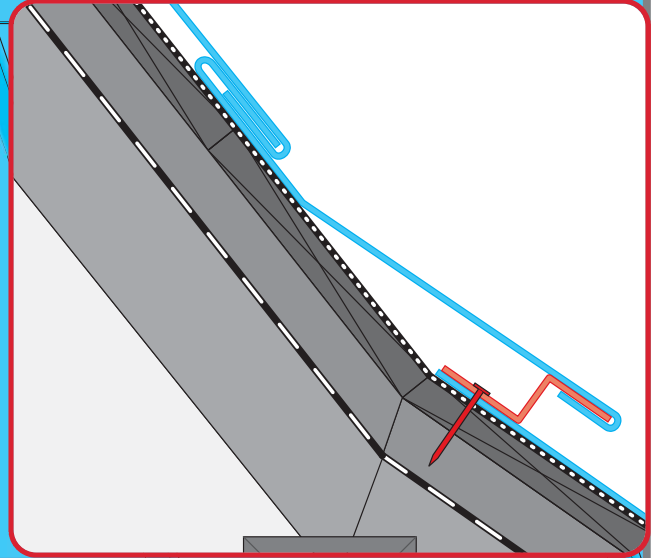
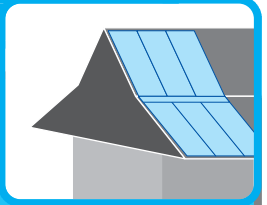


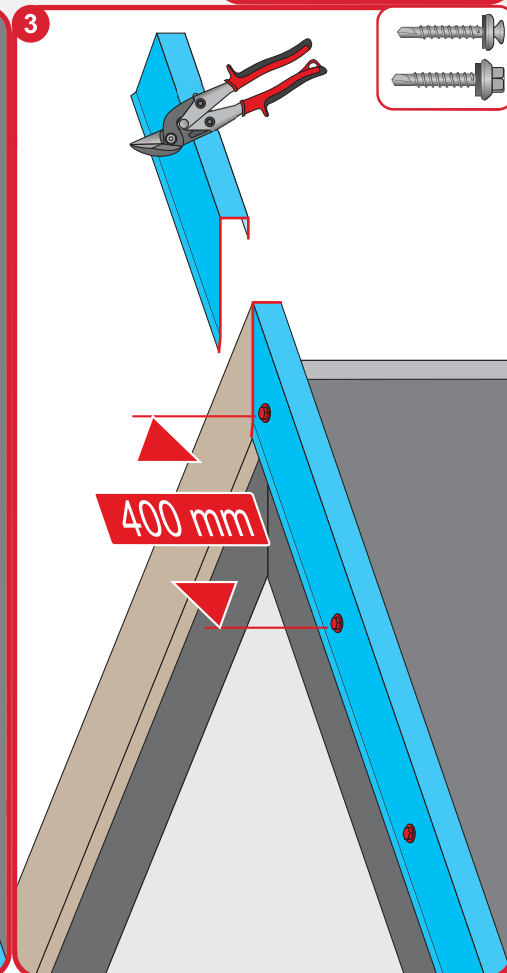
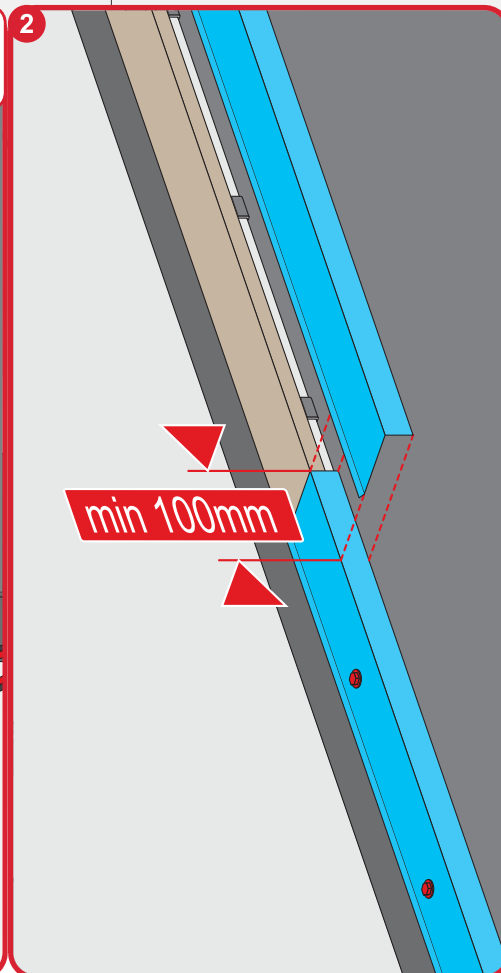
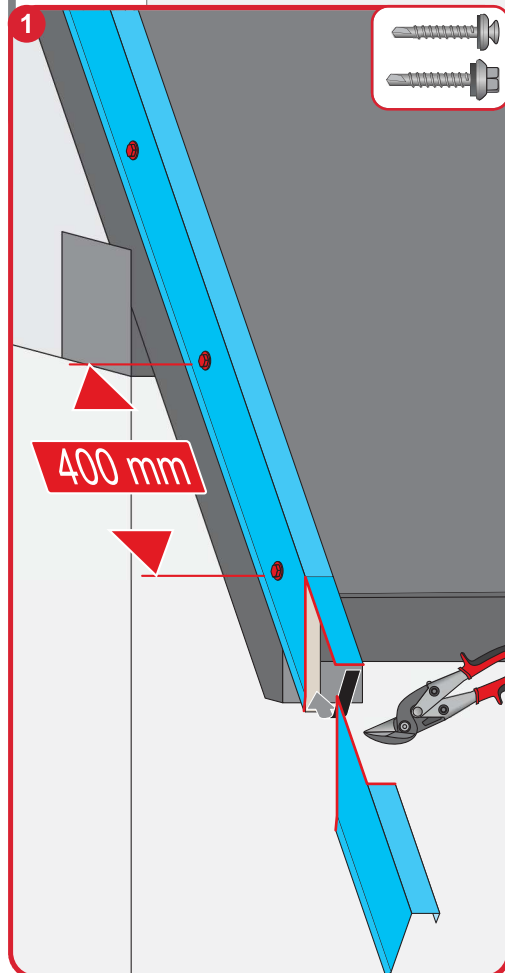
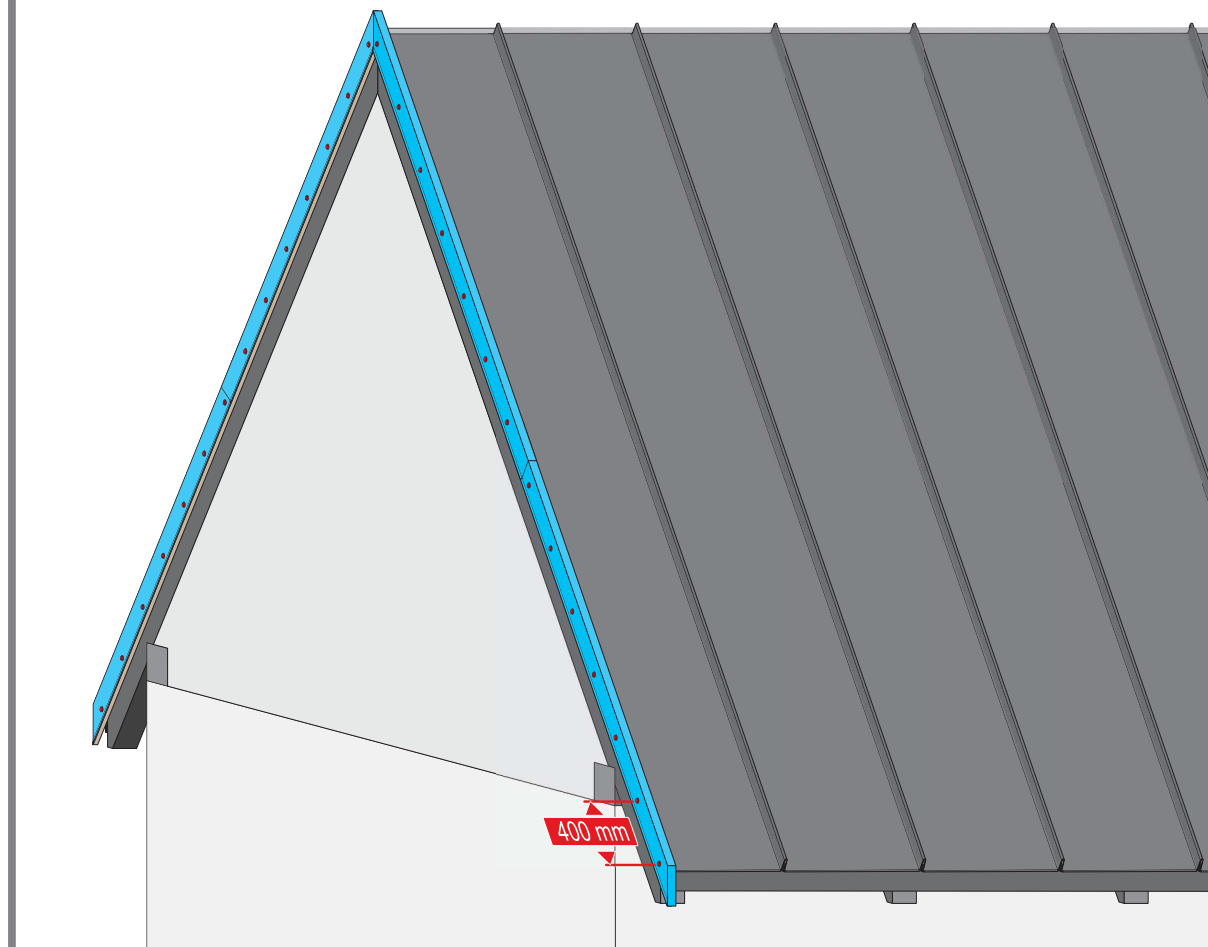
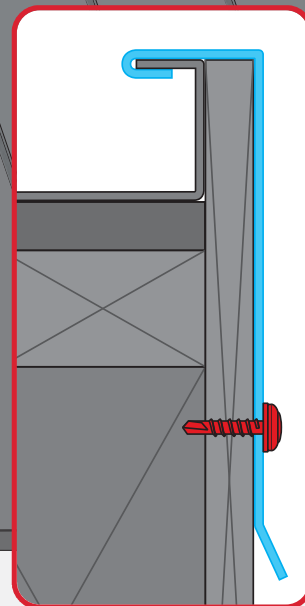
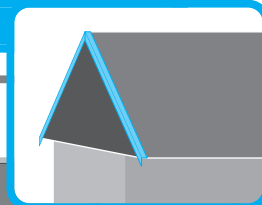


9a

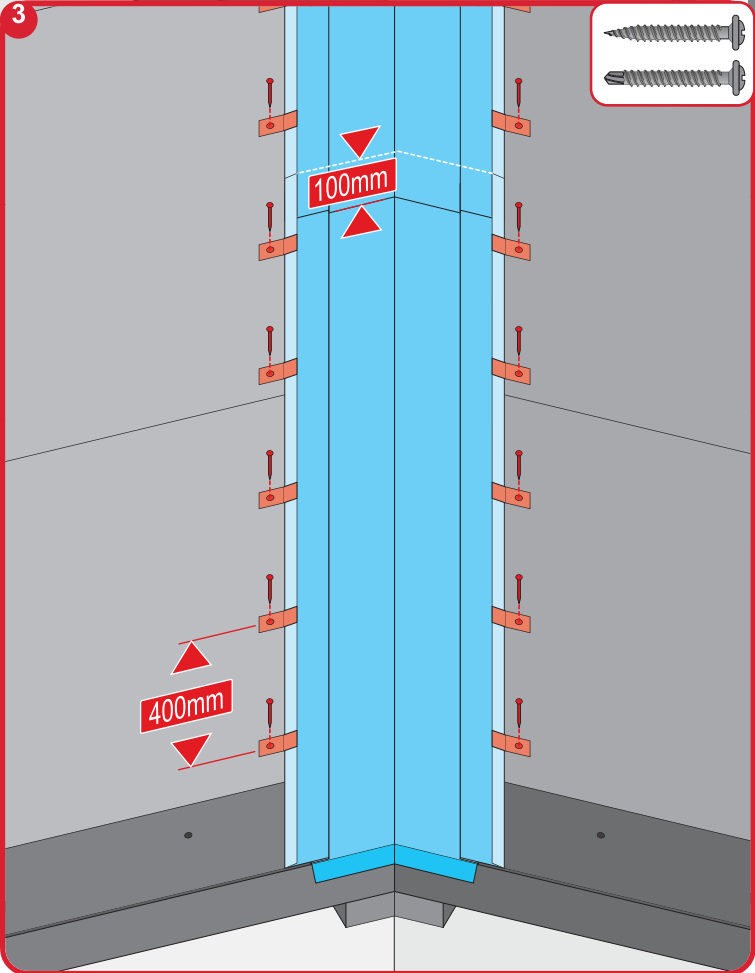
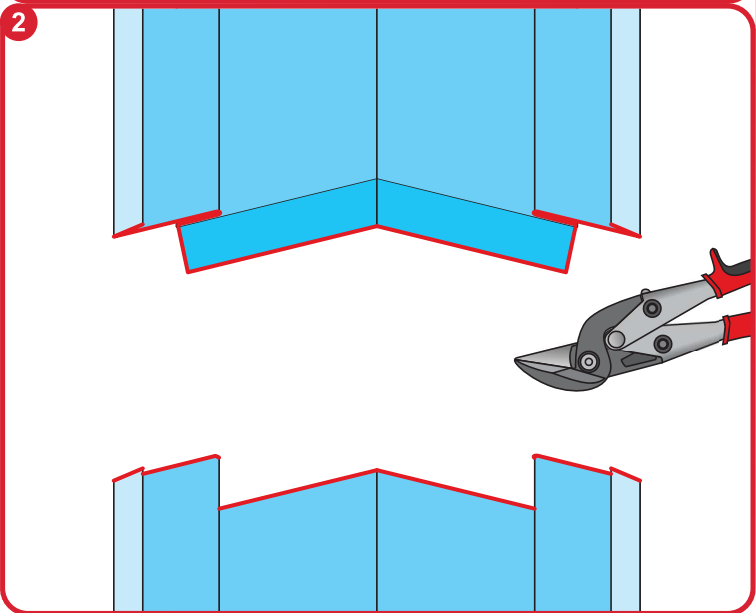
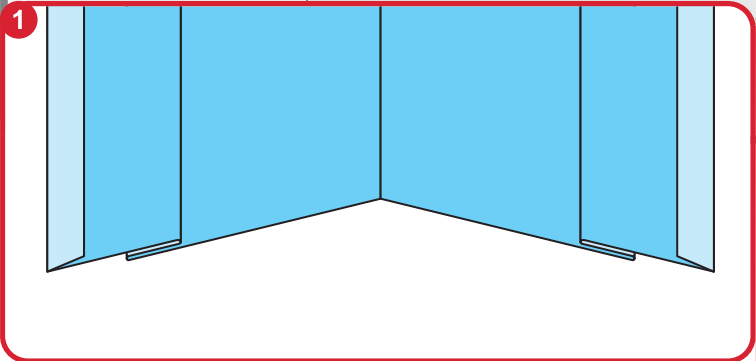
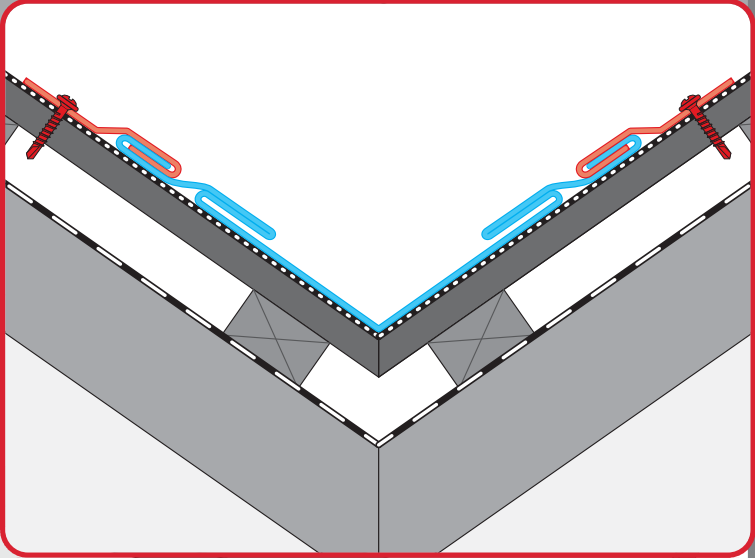
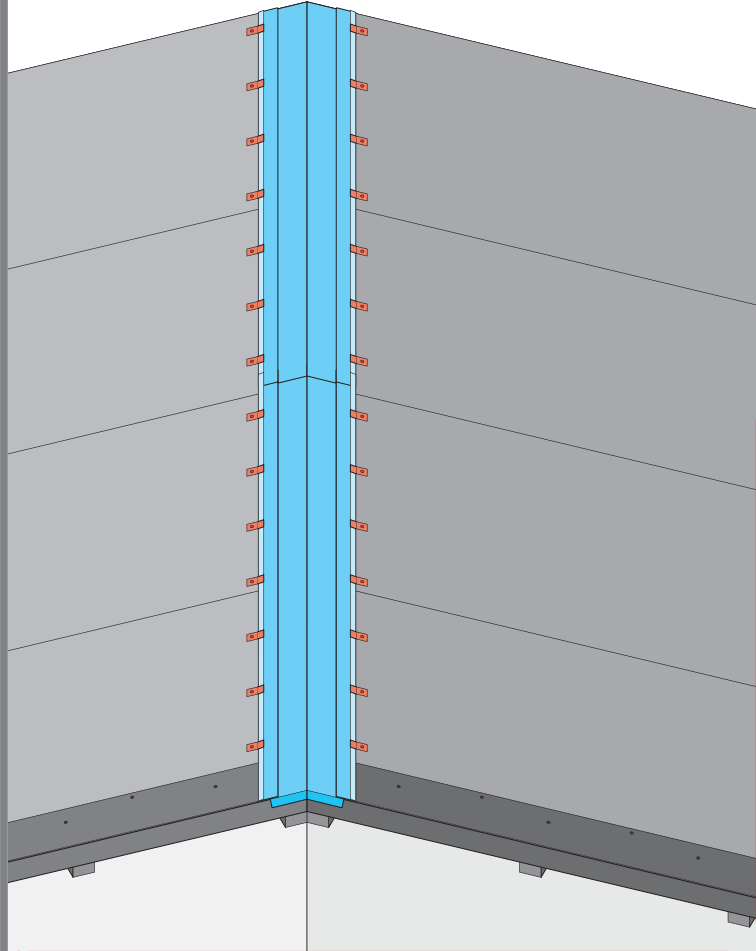
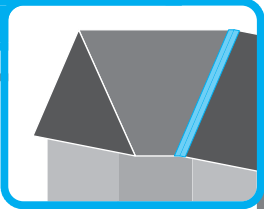


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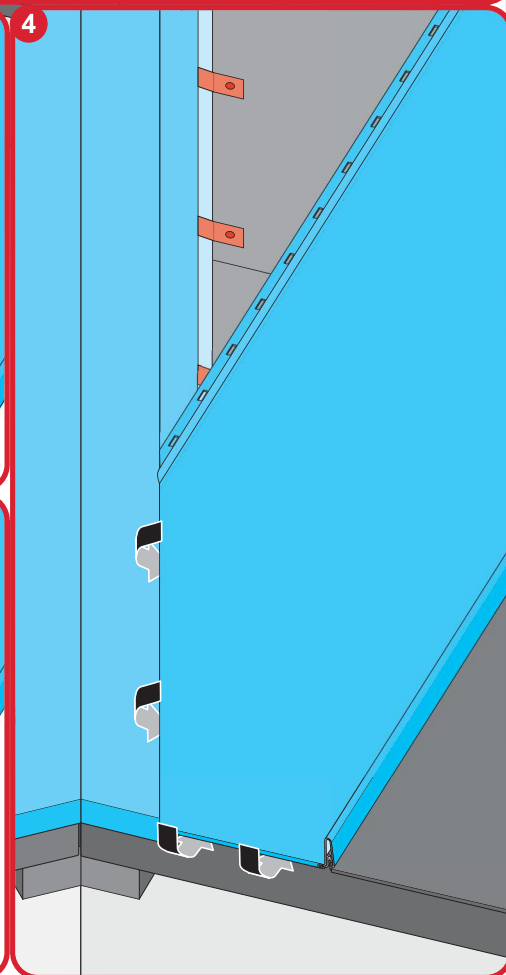
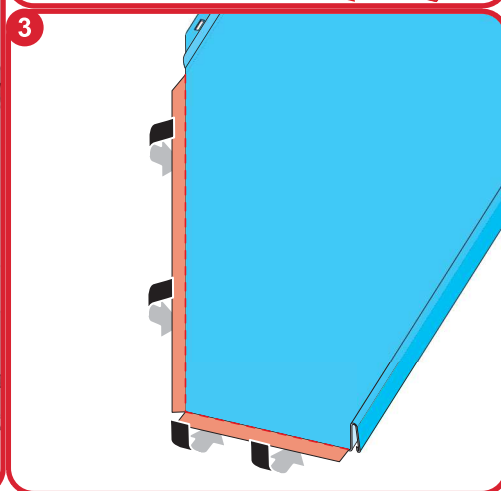
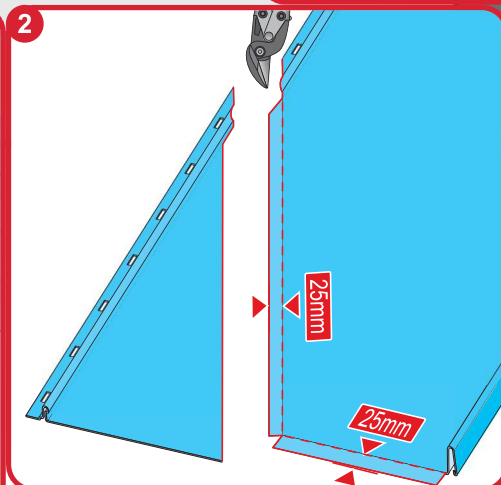
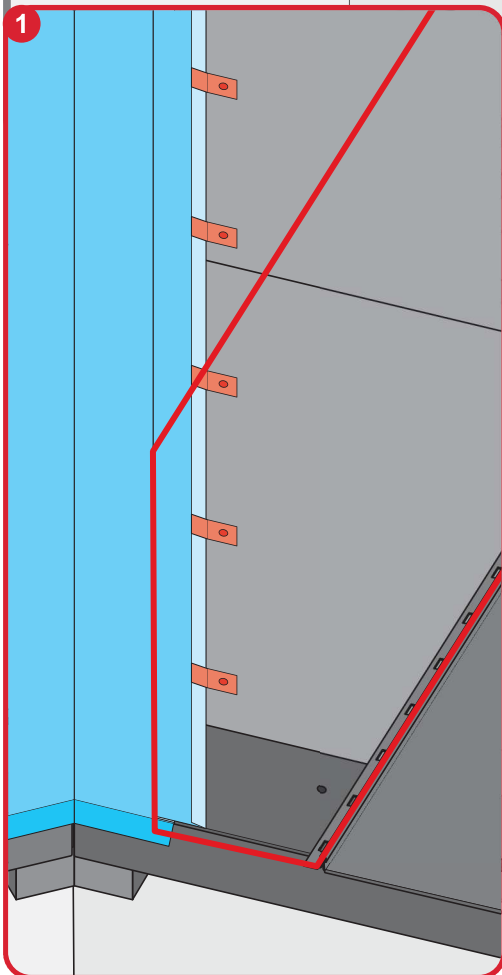
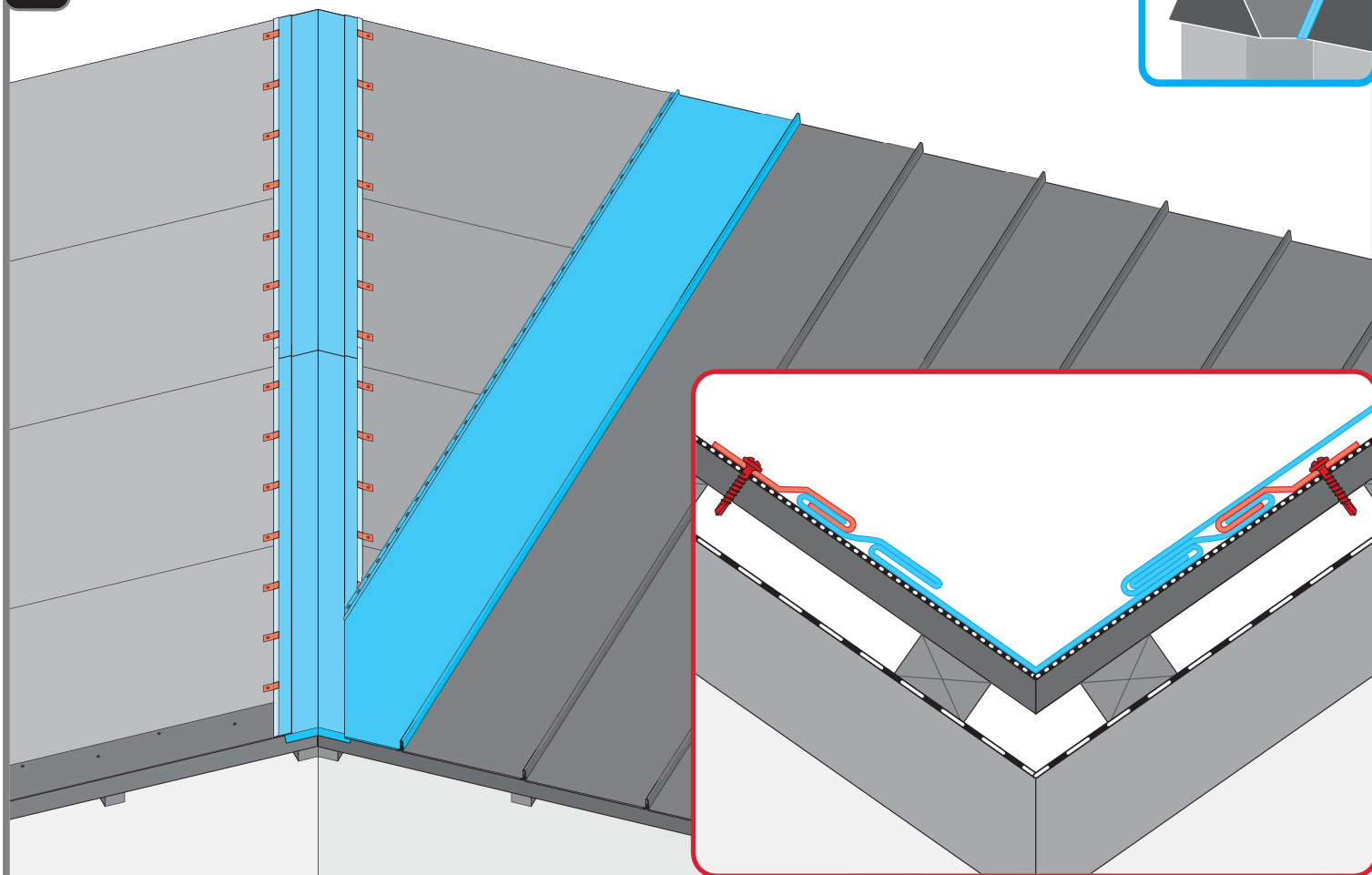
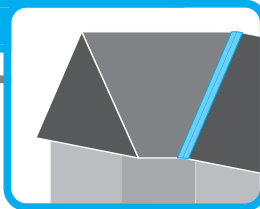




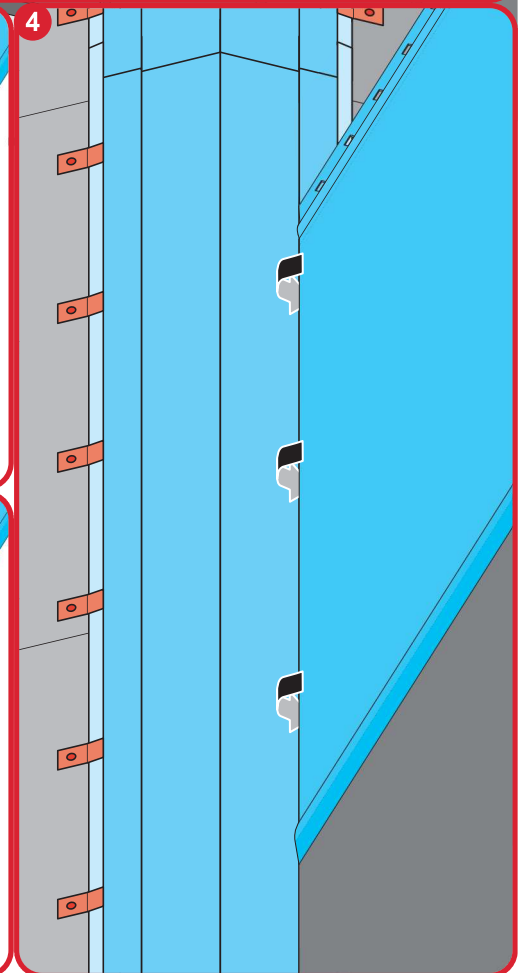
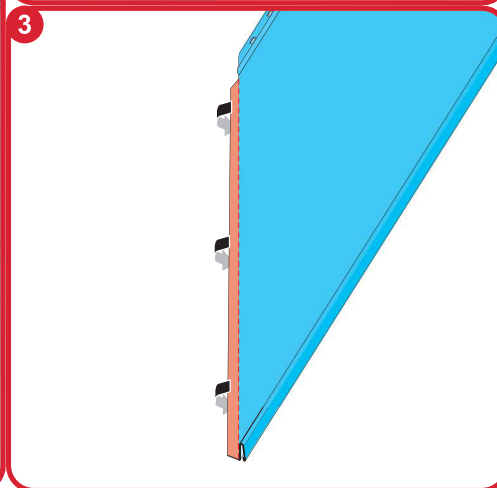
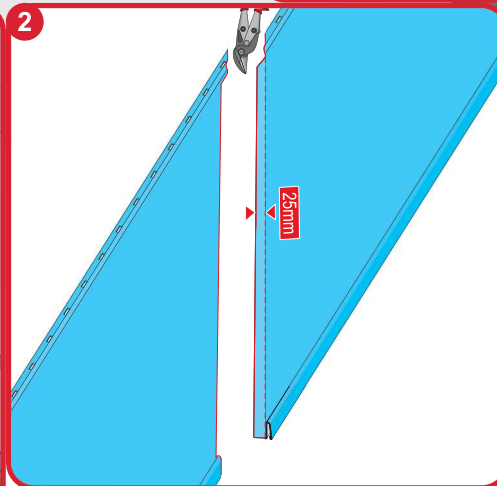
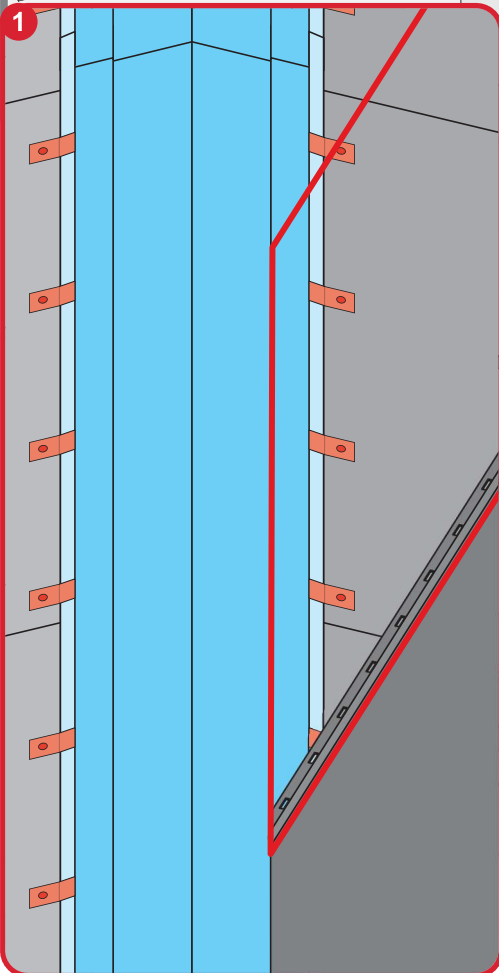
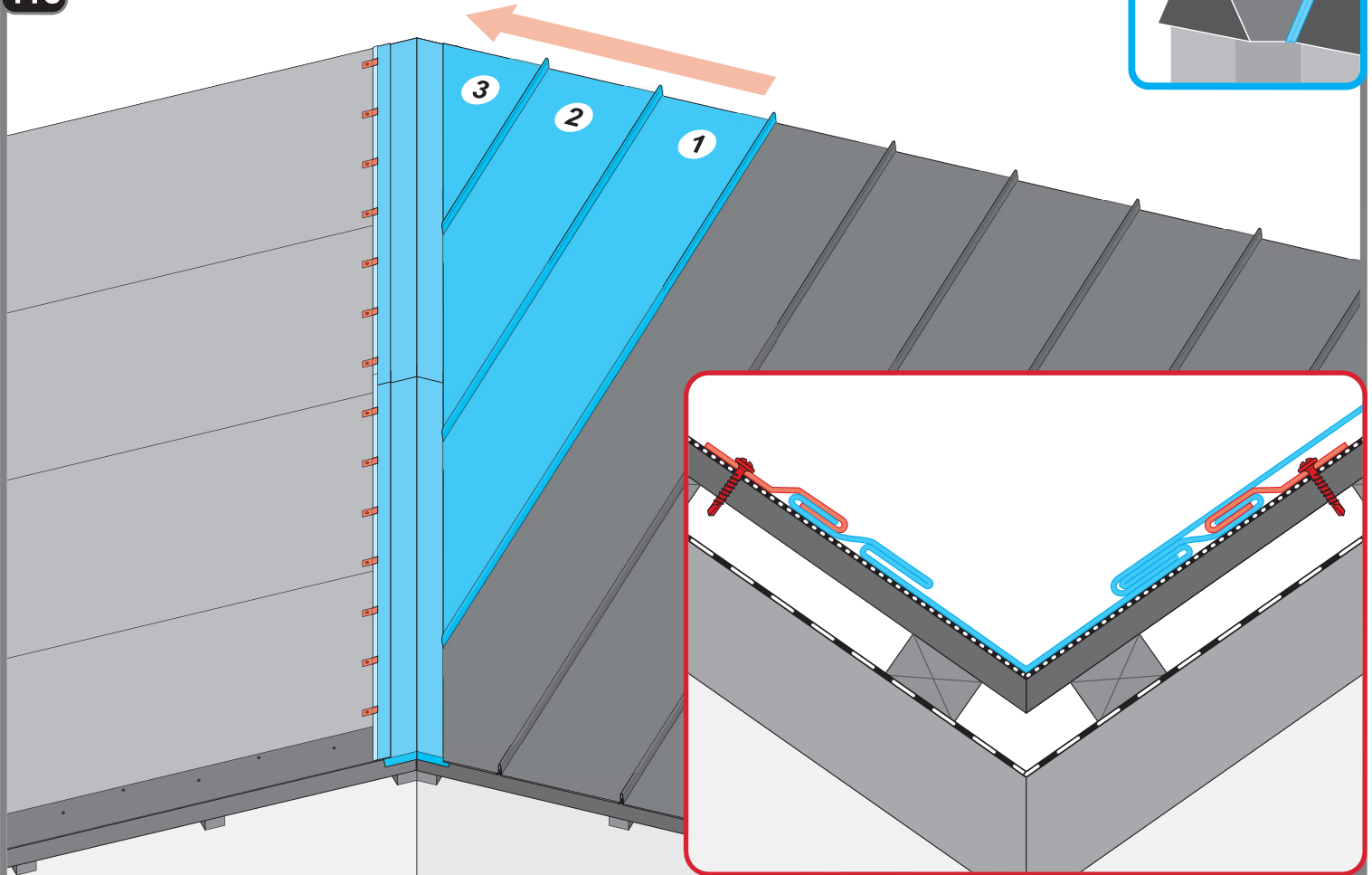
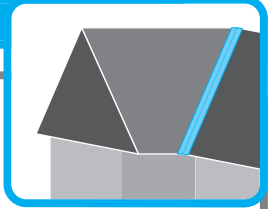
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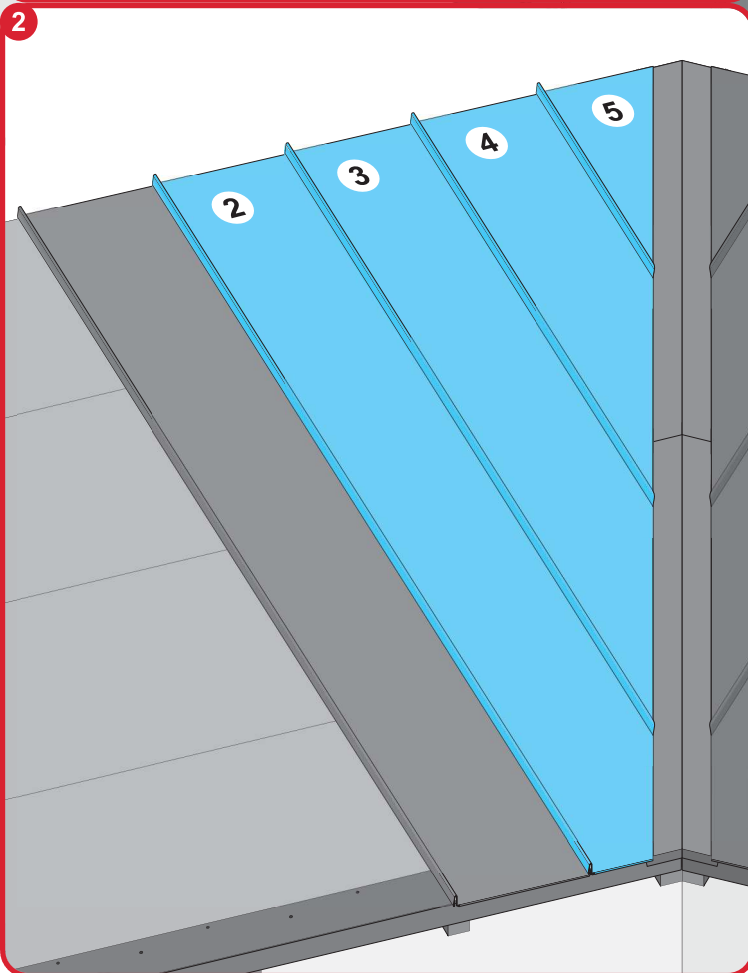
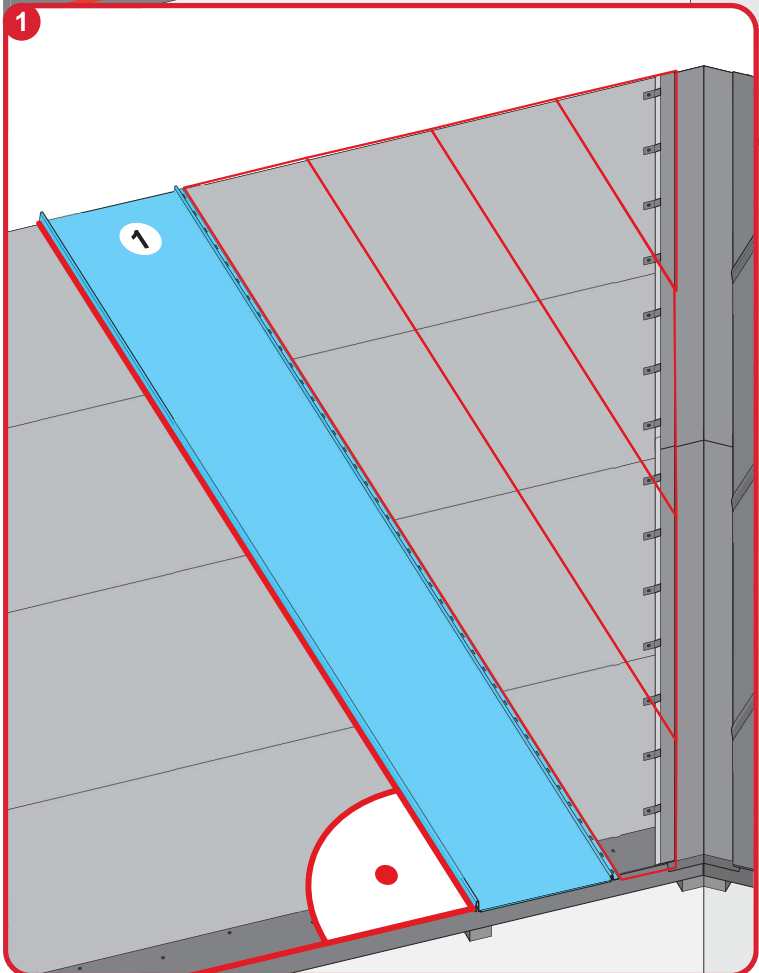
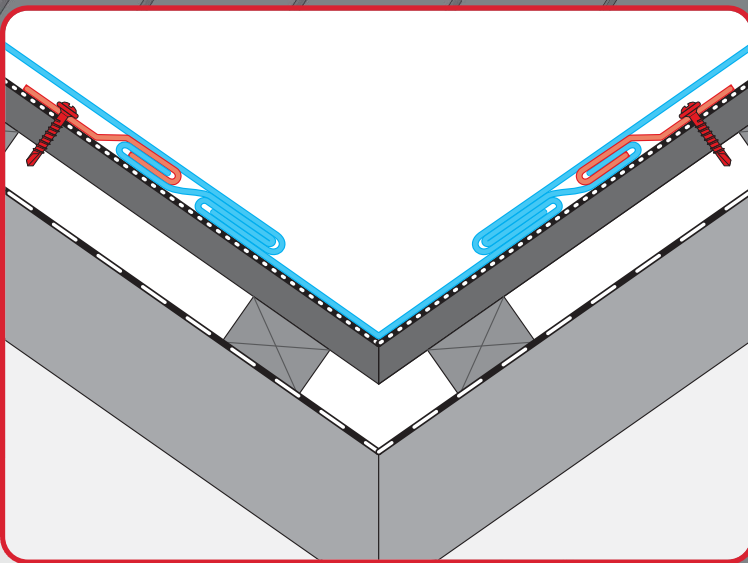
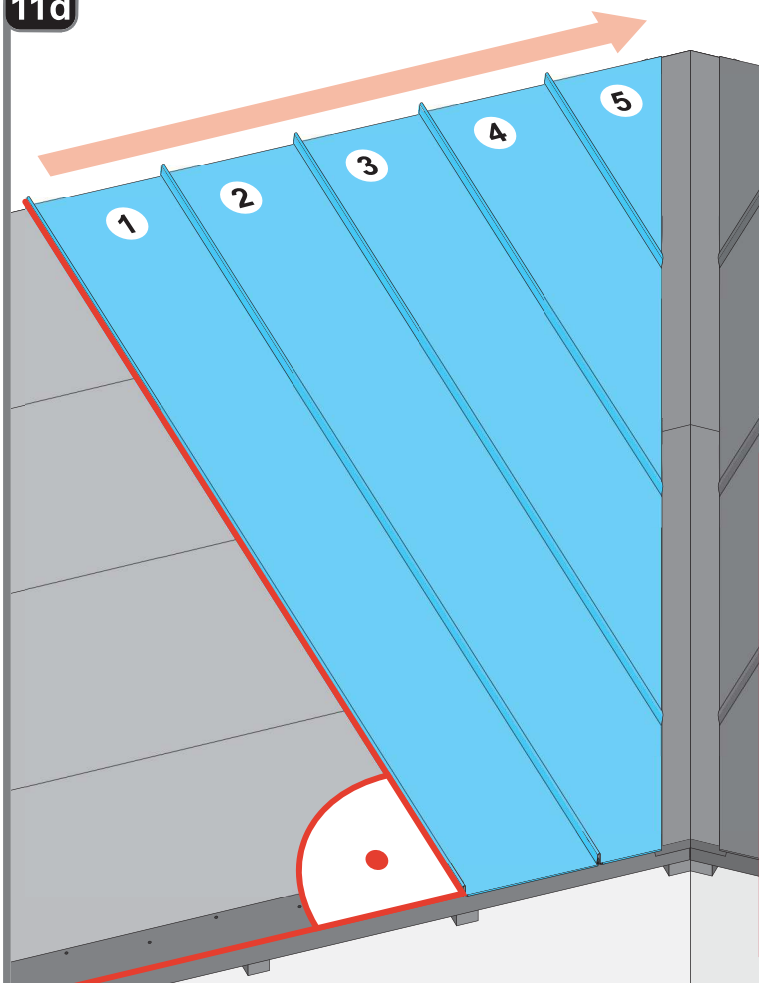
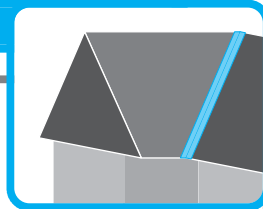
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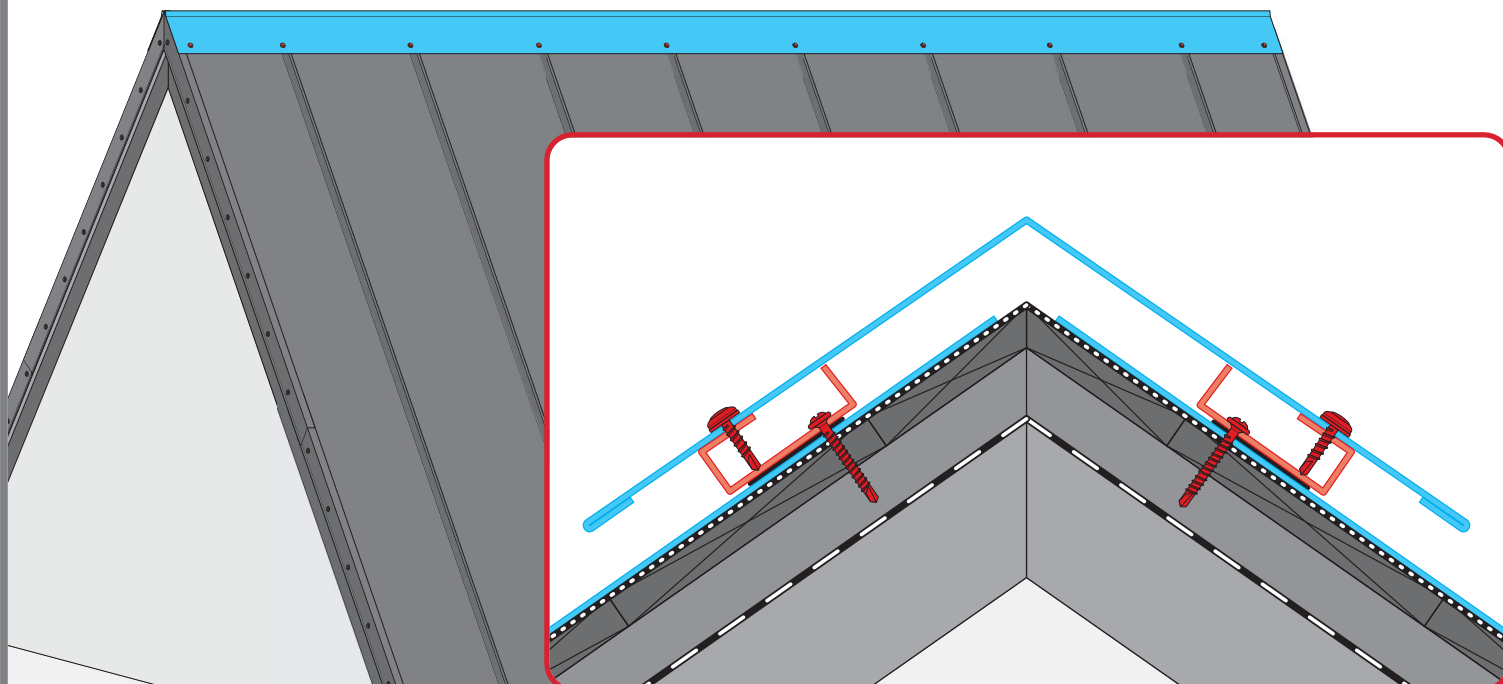
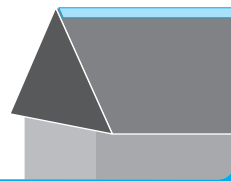


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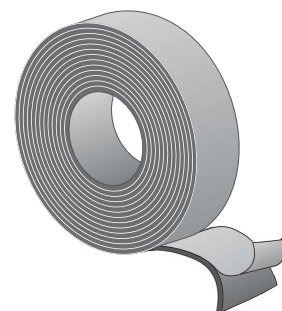
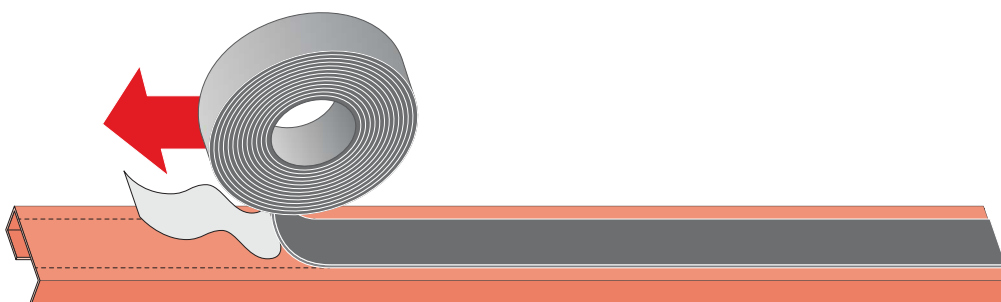


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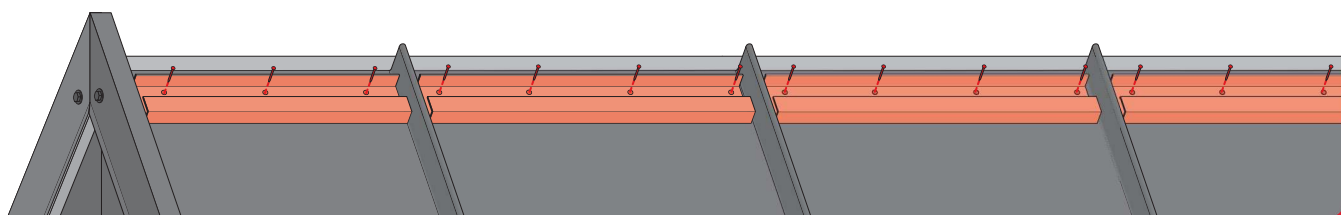




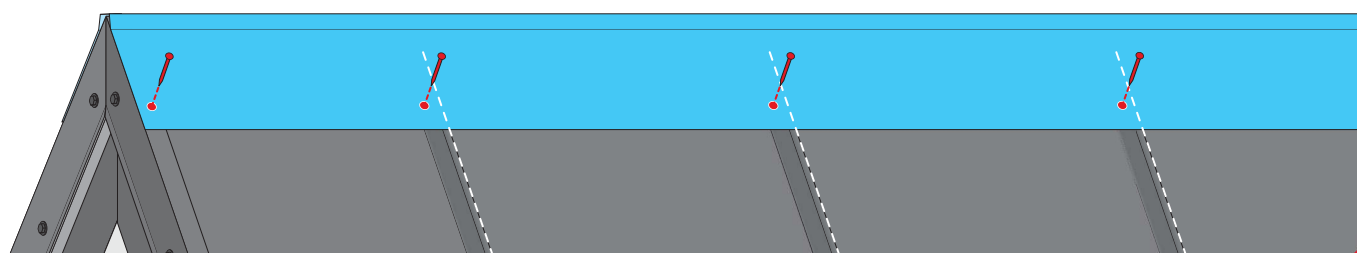
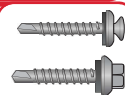
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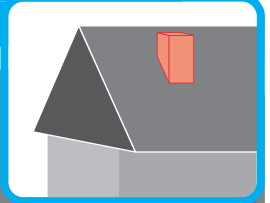
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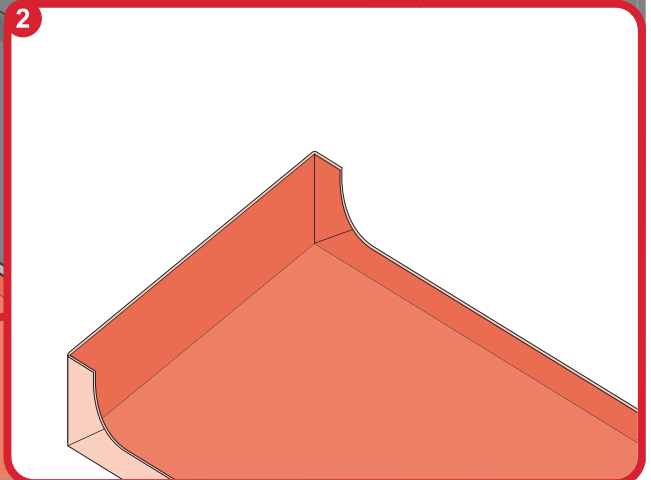
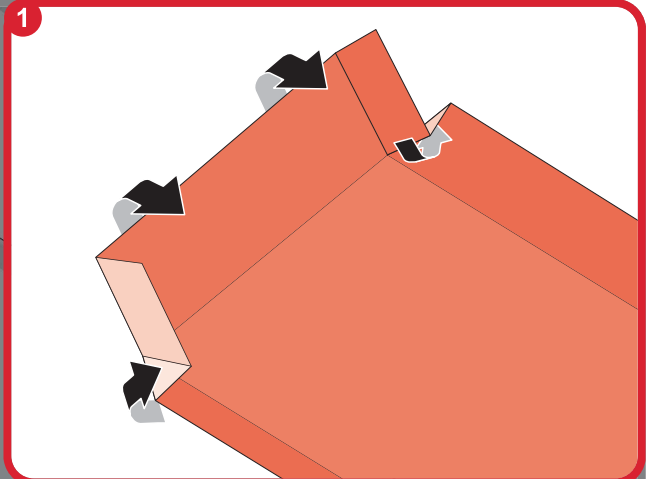
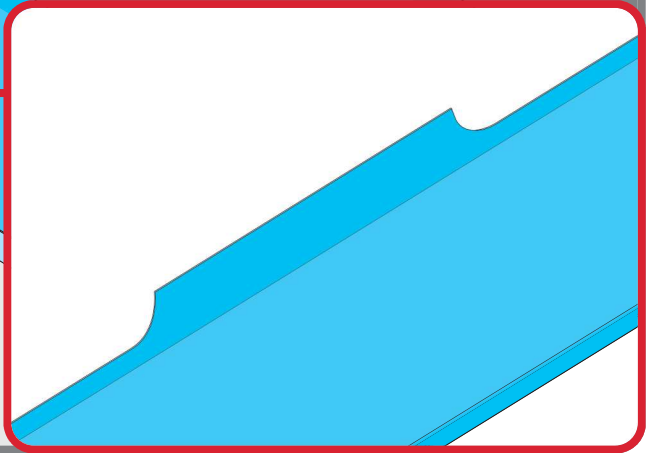
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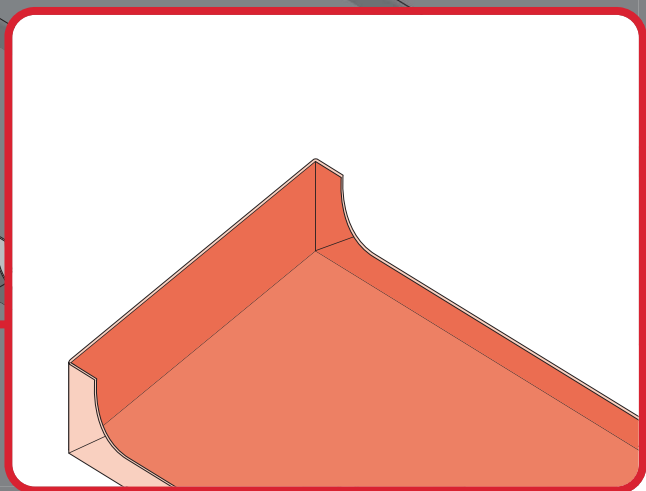
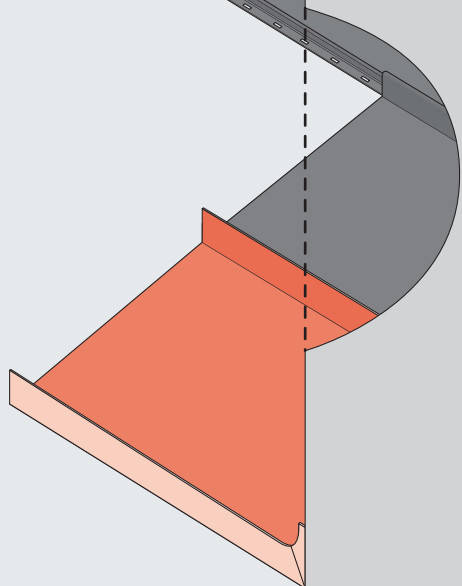
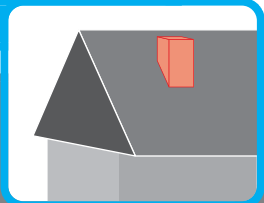
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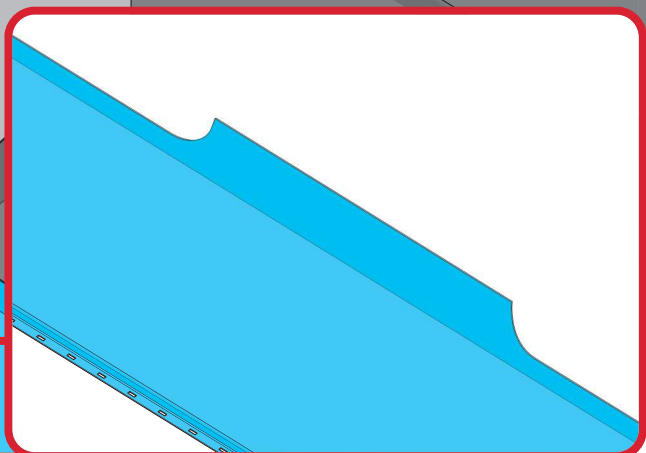
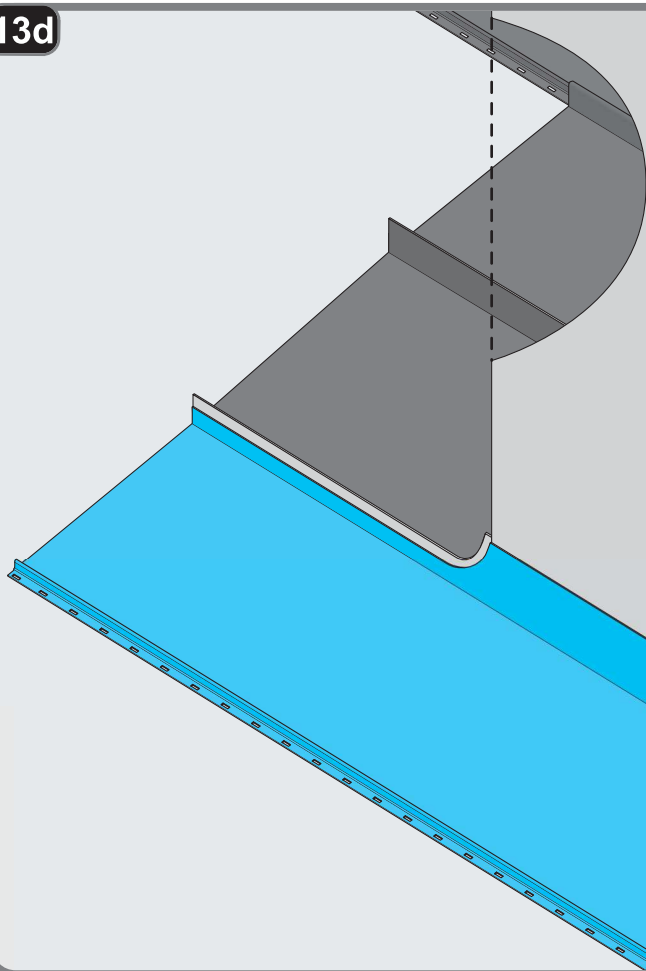
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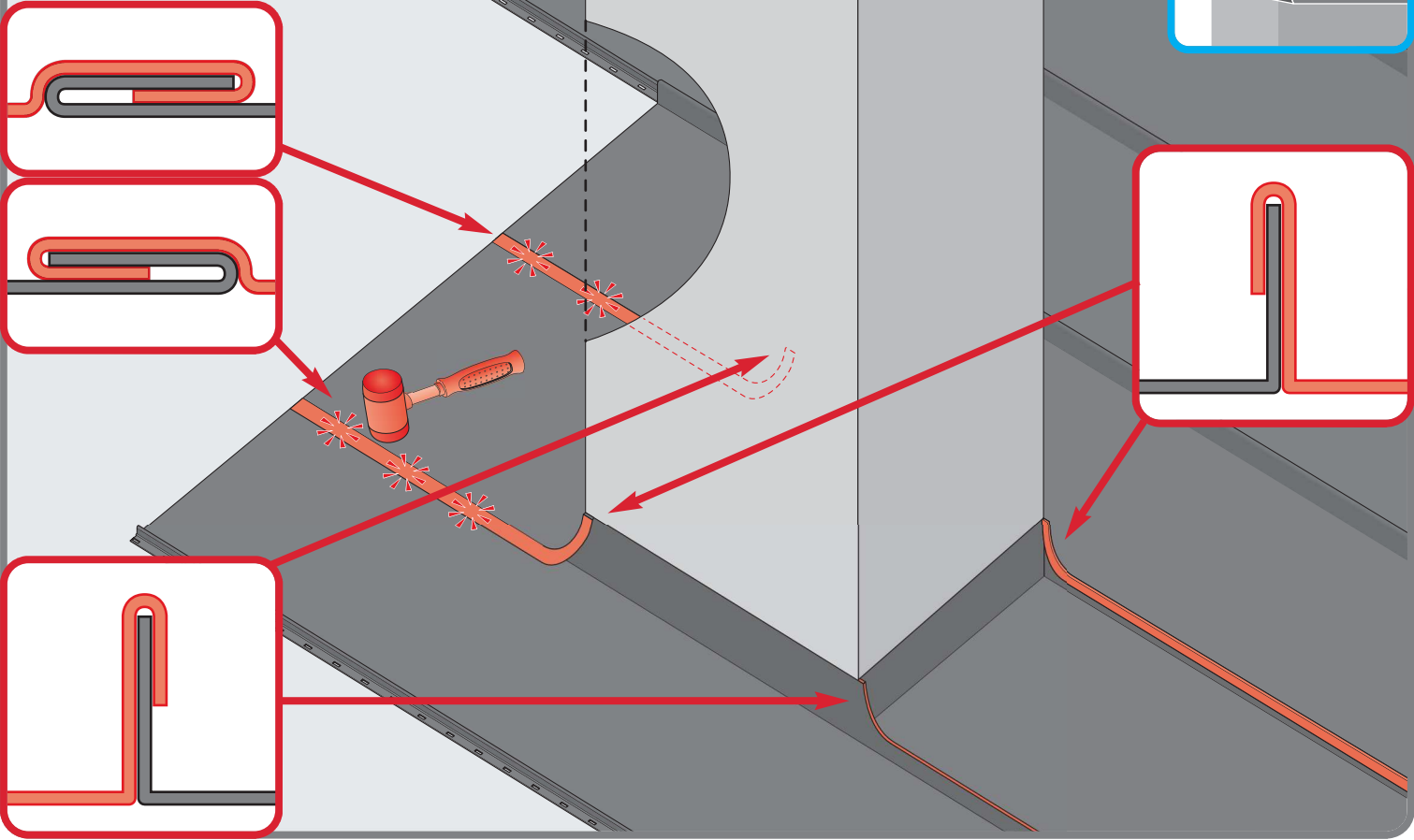
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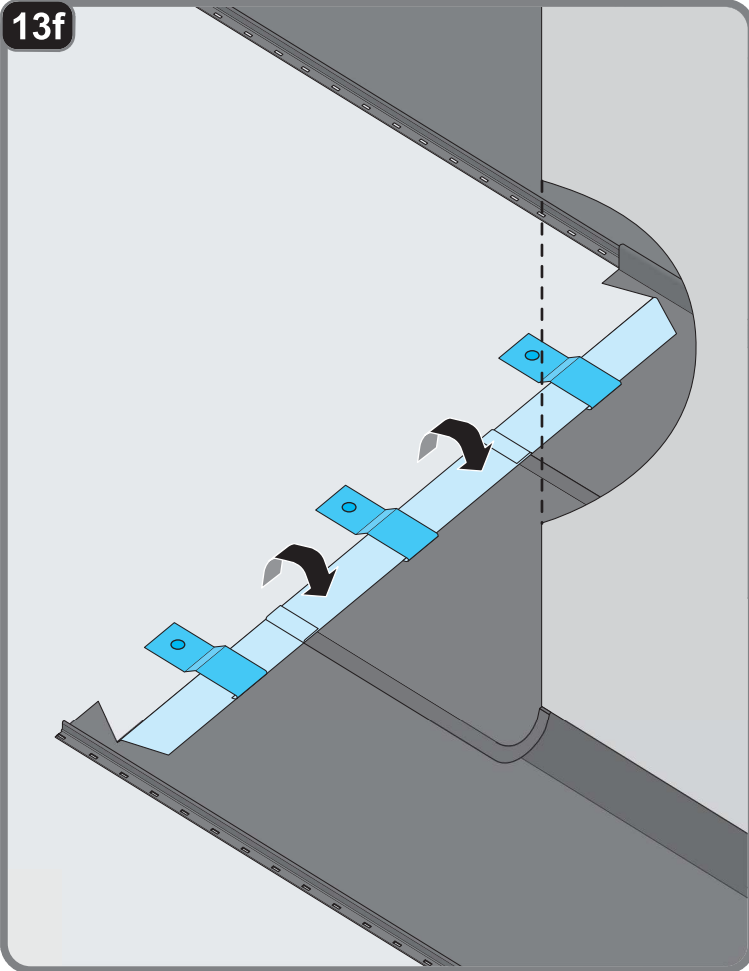
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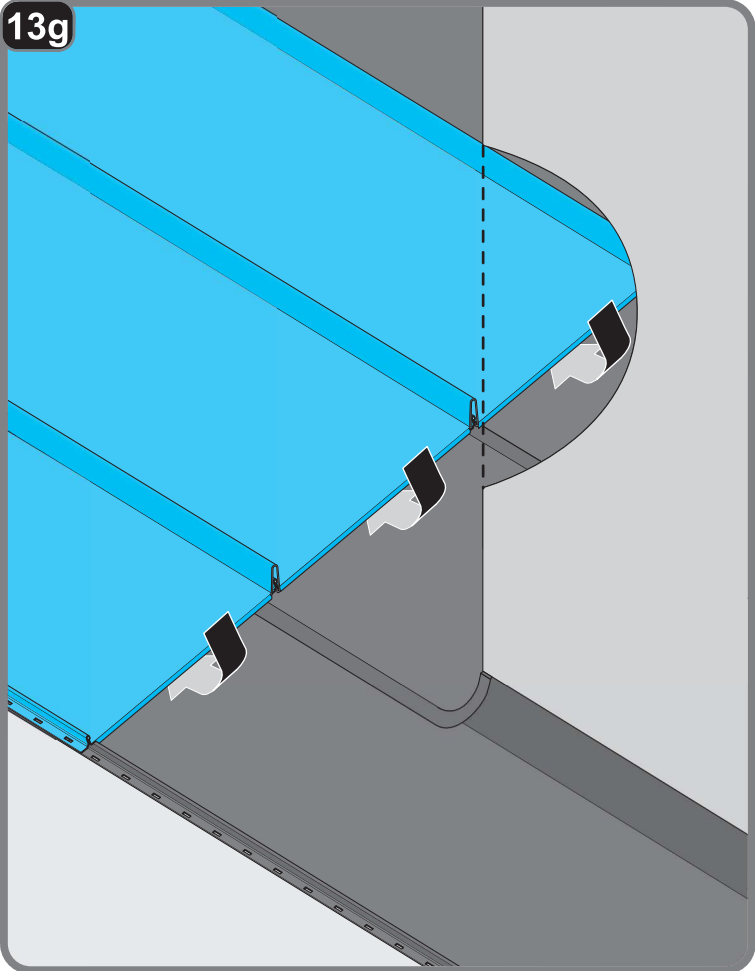
13e



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13g





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Panels are packed on pallets and secured with stretch film and adhesive tape. To minimize the risk of product damage, spacers and Styrofoam boards are also used between the sheets. The package is secured with boards and secured with PP tape. Wooden pallets and other packaging elements protect goods during transport. The packaging method may vary for smaller orders (usually less than 20 meters) or depending on the country of distribution due to the specificity of the local market.

Before installation, carefully read the Data Sheet of the relevant Product, these Instructions and follow the installation procedures and the guidelines of the Occupational Safety and Health Administration (OSHA).

It is recommended that personal protective measures be taken when moving and carrying out work on the roof. These measures include, but are not limited to, fall protection equipment and personal protective equipment such as gloves, safety glasses, safety helmet and harness, etc. Avoid contact with sharp edges of sheet metal.

Sheet metal products are recyclable. Disposal should be made at a point of selective collection of waste at the end of the product's life cycle.

The installation of roofing sheets requires professional knowledge, specialist knowledge and experience. This manual is an illustrative material and does not release participants in the construction process and contractors from the obligation to comply with the principles of technical knowledge. The installation methods presented in this manual are general guidelines. The required installation method may differ from the one indicated in the manual depending on the type of roof or regional solutions. To use the general installation instructions and tips, follow the designer's guidelines or contact our technical support department. Experienced contractors have individual solutions that BLACHOTRAPEZ accepts.